WELDER REQUALIFICATION BY RADIOGRAPHIC EXAMINATION

Redac	ted			Date 4/-6-11			
Welder_				S.S. No.	Redacted		
Pipe Dia. 12' Pipe Spec. 5L			Grad	de <u>B</u>	Wall Thickness_1375		
Radiographer_	Vulley	Indust	rial X-	Ruy			
Radiographer Vulley Industrial X-Ruy Specific Location Norris ST. Bukersfield PM# 30603916							
Test Inspector (PG&E) Redacted							
TYPE OF R	RADIOGRA	PHIC INS	PECTION	Į			
Gamma Ray X Exposure Time Min, Material Source TR-193						ce IR-192	
X-Ray		Voltage	Voltage			Exposure Time	
						ordance with Section the areas set forth	
Weld Loc or No.	Sec. A 12 - 4 O'clock	Sec. B. 4 - 8 O'clock	Sec C. 8 - 12 O'clock	Passed	Failed	Remarks	
W-8	οK	ok	σk	X		0K	
EXXI				*** 11	ì√ i n	. 🗖	
EXX18 Welder Passed Faile							
$\square \text{Micro Wire} \qquad \qquad \text{Date of Last Test } 10^{-9-10}$						79-10	
Other	A						
WELD DEFEC	TS ABBR:						
BT = burn Through HL - High Low WT = Wagon Tracks		SI = Slag Inclusion UC = Under Cut IF = Incomplete Fusion			P = Porosity IP =Incomplete Penetration C = Crack		