

## WELDER REQUALIFICATION BY RADIOGRAPHIC EXAMINATION

Date 4-6-11

Welder Redacted S.S. No. Redacted

Pipe Dia. 12" Pipe Spec. SL Grade B Wall Thickness .375

Radiographer Valley Industrial X-Ray

Specific Location Norris St. Bakersfield PM# 30603916

Test Inspector (PG&E) Redacted

### TYPE OF RADIOGRAPHIC INSPECTION

Gamma Ray  Exposure Time 1 min. Material Source IR 192

X-Ray \_\_\_\_\_ Voltage \_\_\_\_\_ Exposure Time \_\_\_\_\_

Standard of Acceptability of pipe line welds covered under this report shall be in accordance with Section 192.243 of GO 112-D & Par. 6.0 of API std. 1104. Note all defects as they occur in the areas set forth below:

Weld Loc or No.	Sec. A 12 - 4 O'clock	Sec. B. 4 - 8 O'clock	Sec C. 8 - 12 O'clock	Passed	Failed	Remarks
<u>W-5</u>	<u>OK</u>	<u>OK</u>	<u>OK</u>	<input checked="" type="checkbox"/>		<u>OK</u>

EXX10

EXX18

Micro Wire

Other \_\_\_\_\_

Welder  Passed  Failed

Date of Last Test 10-4-10

### WELD DEFECTS ABBR:

BT = burn Through  
HL - High Low  
WT = Wagon Tracks

SI = Slag Inclusion  
UC = Under Cut  
IF = Incomplete Fusion

P = Porosity  
IP = Incomplete Penetration  
C = Crack