WELDER REQUALIFICATION BY RADIOGRAPHIC EXAMINATION

				Date -/-6-//			
Redacted Welder_				S.S. No. Redacted			
Pipe Dia. 12' Pipe Spec. 5L			Grad	Grade B Wall Thickness 1375 Val X-Ruy Bakers Field PM# 30603916			
Radiographer_	Valley	Industr	rial X-	Ruy		4.30	
Specific Locati	on Norri	S ST,	Bukers	Field	PM# 306	503916	
Test Inspector	(PG&E)_	ictea					
TYPE OF RADIOGRAPHIC INSPECTION							
Gamma Ray X Exposure Time min, Material Source TR-192							
X-Ray Voltage Exposure Time							
Standard of Acceptability of pipe line welds covered under this report shall be in accordance with Section 192.243 of GO 112-D & Par. 6.0 of API std. 1104. Note all defects as they occur in the areas set forth below: Weld Loc Sec. A Sec. B. Sec C.							
or No.	Sec. A 12 - 4 O'clock	Sec. B. 4 - 8 O'clock	Sec C. 8 - 12 O'clock	Passed	Failed	Remarks	
W-8	oK	ok	ok	X		ok	
EXX10 EXX18 Welder Passed Failed							
☐ Micro		Date of Last Test 10-4-10					
Other _	**************************************						
WELD DEFEC	TS ABBR:						
HL - High Low UC = Und			Inclusion der Cut mplete Fusion		P = Porosity IP =Incomplete Penetration C = Crack		