## WELDER REQUALIFICATION BY RADIOGRAPHIC EXAMINATION

	Date 4-6-11				
Redacted	S.S. No.				
Welder	3.3. 190,				
Pipe Dia. 12" Pipe Spec. 5L	Grade B Wall Thickness , 375	•			
Radiographer Vulley Indust	rial X-Ray				
Radiographer Vulley Indust Specific Location Norris ST.	Bakersfield PM# 3060391	6			
Redacted Test Inspector (PG&E)					
TYPE OF RADIOGRAPHIC INSPECTION					
Gamma Ray X Exposure Ti	me min Material Source IR 192	<u> </u>			
X-Ray Voltage	Exposure Time				

Standard of Acceptability of pipe line welds covered under this report shall be in accordance with Section 192.243 of GO 112-D & Par. 6.0 of API std. 1104. Note all defects as they occur in the areas set forth below:

Weld Loc or No.	Sec. A 12 - 4 O'clock	Sec. B. 4 - 8 O'clock	Sec C. 8 - 12 O'clock	Passed	Failed	Remarks
W-5	OK	oK	OK	X		OK

	EXX10
--	-------

 $5 \times 18$  EXX18

 Micro	Wire

Welder	Þ	Passed		Failed
Date of Last Test 0-4-10				

Other\_\_\_\_

WELD DEFECTS ABBR:

BT = burn ThroughSI = Slag InclusionP = PorosityHL - High LowUC = Under CutIP =Incomplete PenetrationWT = Wagon TracksIF = Incomplete FusionC = Crack