



P.O. BOX 250 2900 MAIN STREET ALAMEDA, CALIFORNIA 94501

> 600 / 300-4TSG 510 / 522-8326 FAX 610 / 622-3136

	GTS INC.		10/7/11	
Dear Sir's regarding	your inquiry	into dead w	veight tester'	s, calibration
and certification.				

Typical pre test evaluation;

- a) Ensure all weights are accounted for and that they match capacity of tester.
- b) When pressure is applied ensure that piston rises and rotates smoothly.
- c) During initial checks ensure that unit is capable of going to full capacity, making notations at prescribed points, recording results.
- d) At this time if irregularities occur, record findings, determine what course to proceed with ie., cleaning flushing, and or repairs if needed.
- e) Reassemble, refill and test record all results at prescribed points.

RE; AMETEK 3000-PSI DEAD WEIGHT TESTER, S/N2845 test date 9/27/11.

Unit received, and visually inspected at receiving, case was opened up all accessories were in proper order all weights were accounted for, general cleanliness was good..

Initial test of unit, pressure applied results normal up to 1000 psi then noticeable sticking above 1000 psi, notations of findings made.

Unit disassembled, contaminated fluid was found, unit flushed and thoroughly cleaned, new mineral oil installed, retested all readings taken at prescribed test points, test sat, accy.25%.

Determined that contam oil, at higher pressures above 1000 psi increased friction of piston enough to drag on column, causing noticeable errors, below 1000 psi friction would be correspondingly reduced, not causing noticeable errors, accuracy at or below 1000 psi would maintain their accy.

The condition of this particular unit was actually above average in appearance and general cleanliness compared to normal field type portable units.

TECHNICAL SERVICES GROUP

2900 Main St Alameda CA 94501 Phone (510)522-8326 Fax (510)522-3136

Certificate of Calibration

CONTRA COSTA I					
2820 LA JOLLA DI	₹.				
ANTIOCH		\$-			
CA. 9	4531		And Andrews		
Customer ID #	4292	· 1844.	Rated Accuracy	.25%	*_
File#	0		Pass/Fail as Foun	PASS	
Instrument Type	DEAD WEIGHT		Pass/Fail as Left	PASS	
	TESTER		1st (Mfg) S/N	2517	
Range	3000				
Units	PSIG		2nd S/N		
Resolution	N/A	城 年. 一张	2nd S/N	2845	
Mfg.	AMETEK				
Model	3K			Cal Date	0/07/0044
Cal By	Redacted		¥'		9/27/2011
	0831		Notes	Cal Due	9/27/2012
Curent Cal Cycle (Months	12				
Previous Cal Cycle	N/A				
Standards Used	AMETEK PK-654W DUE 1.28.2012	/C S/N73272	r.	eg e gen p	

TECHNICAL SERVICES GROUP CERTIFIES THAT THIS INSTRUMENT
HAS BEEN CALIBRATED TRACEABLE TO THE NATIONAL INSTITUTE
OF STANDARDS AND TECHNOLOGY AND CONFORMS TO ISO 10012
AND ANSI/NCSL Z-540. UNLESS OTHERWISE SPECIFIED
MEASURMENT UNCERTAINTIES ARE LESS THAN 1/4 OF TOLERANCE
OR 1 MINOR DIVISION.



CALIBRATION DATA SHEET PRESSURE / TEMPERATURE

LAST REVISION: 18 FEB 2011

2900 MAIN ST ALAMEDA CA 94501 PHONE (510) 522-8326 FAX (510) 522-3136 TSGITEM CUST.P.O.» SHIPPING a DESCRIPTION: PRESS TEMP TEST GAGE MERROTIE CAGG RECORDER OTHER MANUFACTURER Jm. ZND SERIAL# IST SERIAL # RESOLUTION DIGITAL ANALOG 2517 **Y** NS NIG CONNECTION TYPE CONNECTION SIZE NIST TRACEABLE THREAD TYPE RATED ACCURACY % | BOTTOM | PAGE | 1/8" | 1/4" | 1/2" | OTHER PRESSCRE: 25817,001 TEMPERATURE: FEISS, TE192, TE195 NPT TUBE UN ISO U CALDATE ENISTING CALCYCLE CAL CYCLE UPDATE LAST CAL DATE 111 EXBGE & Red acte TEMPERATURE DEG. F RELATIVE IN MIDITY % CALIBRATION PROCEDURE G-A1, SCP-01, SCP-02, SCP-03 68 - 72 < 60 % TECHNICAL SERVICES GROUP CONDITION STANDARDS USED CERTIFIES THAT THIS INSTRUMENT HAS BEEN CALIBRATED TRACEABLE TO AS RECEIVED AS RETURNED MFG. MODEL SERIAL# RECALIBRATE NATIONAL INSTITUTE OF STANDARDS & TECHNOLOGY GOOD OUT OF TOL DAMAGED IN TOL. AMETEK PK-654WC 73272 1/28/2012 AND CONFORMS TO ISO 10012 AND ANSI / NCSUZ-540 UNLESS OTHERWISE SPECIFIED IN TOL OUT OF TOL . LIMITED B.E.R. MEASUREMENT UNCERTAINTIES **EUTECHNICS** 4600 100049 2/2/2012 ARE LESS THAN 1/4 OF TOLERANCE OR I MINOR PCS. CALIB REPAIRED DIVISION BEFORE TENT **PARAMETER** RANGE STANDARD VALUE OBSERVED CORRECTED TOLERANCE PASS FAIL INDICATION INDICATION PRESSURE: 500 FS1 400 PSIG **PSID** 3000 1951 PSIA IN IIg ____ 4 1500 IN 1120 ____ OTHER 2000 11 VACUUM: 3000 IN Hg OTHER____ TEMPERATURE: DEG F DEG C _ OTHER & Bird at his DETERMINATION OF IMPACT/NOTES: Refilled with Rework. TSG CALIBRATION SUP. / OUALITY ASSURANCE SUP.



CALIBRATION DATA SHEET PRESSURE / TEMPERATURE

LAST REVISION: 18 FEB 2011

2900 MAIN ST ALAMEDA CA 94501 PHONE (510) 522-8326 FAX (510) 522-3136 SHIPPING # DESCRIPTION: PRESS TEMP TEST GAGE ASSIGNED G-T# TSG 1018 TSG ITEM CUST. P.O. # CUSTOMER IST SERIAL MANUFACTURER RESOLUTION DIGITAL ANALOG 1 CONNECTION SIZE HA. CASP SIZE . CONNECTION TYPE NIST TRACE BLE # Muni BOTTOMY BACK PRESSURE: 35817,001 TEMPERATURE: TE188, TE192, TE195 CAL DATE CAL CYCLE UPDATE ENISTING CAL CYCLE LAST CAL DATE RECALIBRATE TECHNICIAN BADGE# TEMPERATURE DEG. F RELATIVE HUMDITY % CALIBRATION PROCEDURE 68 - 72< 60% G-A1, SCP-01, SCP-02, SCP-03 TECHNICAL SERVICES GROUP CONDITION STANDARDS USED CERTIFIES THAT THIS INSTRUMENT HAS BEEN CALIBRATED TRACEABLE TO AS RECEIVED AS RETURNED MFG. MODEL SERIAL# RECALIBRATE NATIONAL INSTITUTE OF STANDARDS & TECHNOLOGY GOOD DAMAGED IN TOL. OUT OF TOL. **AMETEK** PK-654WC 1/28/2012 73272 AND CONFORMS TO ISO 10012 AND ANSI / NCSL Z-540 UNLESS OTHERWISE SPECIFIED IN TOL. OUT OF TOL. LIMITED B.E.R. MEASUREMENT UNCERTAINTIES EUTECHNICS 4600 100049 2/2/2012 ARE LESS THAN 1/4 OF TOLERANCE OR I MINOR REPAIRED PCS. CALIB. DIVISION BEFORE TEST PARAMETER RANGE STANDARD VALUE **OBSERVED** CORRECTED TOLERANCE **PASS** FAIL INDICATION INDICATION PRESSURE: 500 BL 500 PSIG PSID 1000 PSIA IN Hg 500 17 IN H2O OTHER 2000 69 VACUUM: 500 IN Hg OTHER ____ エロゼ TEMPERATURE: DEG F DEG C OTHER **DETERMINATION OF IMPACT / NOTES:** TSG CALIBRATION SUP. / QUALITY ASSURANCE SUP.