

P.O. BOX 250 2900 MAIN STREET ALAMEDA, CALIFORNIA 94501

> 600 / 300-4TSG 510 / 522-8326 FAX 510 / 522-3136

Attn; Scott Arnold, GTS INC. 10/7/11 Dear Sir's regarding your inquiry into dead weight tester's, calibration and certification.

Typical pre test evaluation;

- a) Ensure all weights are accounted for and that they match capacity of tester.
- b) When pressure is applied ensure that piston rises and rotates smoothly.
- c) During initial checks ensure that unit is capable of going to full capacity, making notations at prescribed points, recording results.
- d) At this time if irregularities occur, record findings, determine what course to proceed with ie., cleaning flushing, and or repairs if needed.
- e) Reassemble, refill and test record all results at prescribed points.

RE; AMETEK 3000-PSI DEAD WEIGHT TESTER, S/N2845 test date 9/27/11.

Unit received, and visually inspected at receiving, case was opened up all accessories were in proper order all weights were accounted for, general cleanliness was good..

Initial test of unit, pressure applied results normal up to 1000 psi then noticeable sticking above 1000 psi, notations of findings made.

Unit disassembled, contaminated fluid was found, unit flushed and thoroughly cleaned, new mineral oil installed, retested all readings taken at prescribed test points, test sat, accy.25%.

Determined that contam oil, at higher pressures above 1000 psi increased friction of piston enough to drag on column, causing noticeable errors, below 1000 psi friction would be correspondingly reduced, not causing noticeable errors, accuracy at or below 1000 psi would maintain their accy.

The condition of this particular unit was actually above average in appearance and general cleanliness compared to normal field type portable units.

## TECHNICAL SERVICES GROUP

2900 Main St Alameda CA 94501 Phone (510)522-8326 Fax (510)522-3136

## Certificate of Calibration

CONTRA COSTA INSPECTIONS				
2820 LA JOLLA DR.				
ANTIOCH				
CA. 94	1531		Salation of the salation of th	
Customer ID #	4292	Rated Accuracy	.25%	``
File #	<b>0</b> >-	Pass/Fail as Found	PASS	
Instrument Type	DEAD WEIGHT TESTER	Pass/Fail as Left	PASS	ingos S
	IEOIEK	Ist (Mfg) S/N 2	2517	. 15 . 15 . 15 . 15 . 15 . 15 . 15 . 1
Range	3000			
Units	PSIG	2nd S/N		
Resolution	N/A		2845	
Mfg.	AMETEK			
Model	3K		Cal Date	9/27/2011
Cal By	ROBERT LWIN WONG 0831	Notes	Cal Due	9/27/2012
Curent Cal Cycle (Months)	12			
Previous Cal Cycle	N/A			
Standards Used	AMETEK PK-654WC S/N73272 DUE 1.28.2012	e e	12 TO SEE	26

TECHNICAL SERVICES GROUP CERTIFIES THAT THIS INSTRUMENT
HAS BEEN CALIBRATED TRACEABLE TO THE NATIONAL INSTITUTE
OF STANDARDS AND TECHNOLOGY AND CONFORMS TO ISO 10012
AND ANSI/NCSL Z-540. UNLESS OTHERWISE SPECIFIED
MEASURMENT UNCERTAINTIES ARE LESS THAN 1/4 OF TOLERANCE
OR 1 MINOR DIVISION.



## CALIBRATION DATA SHEET PRESSURE / TEMPERATURE

LAST REVISION: 18 FEB 2011

TSG CALIBRATION SUP. / OUALITY ASSURANCE SUP.

2900 MAIN ST ALAMEDA CA 94501 PHONE (510) 522-8326 FAX (510) 522-3136 18G HEM CUST. P.O. 9 SHIPPING # DESCRIPTION: PRESS TEMP TEST GAGE ASSIGNED G-T.4 RAGGA RECORDER OTHER MANUFACTURER AM. 2ND SERIAL# RESOLUTION DIGITAL ANALOG IST SERIAL # MODEL. 2517 X-THREAD TYPE // .
NPT TUBE UN SO U NA CONNECTION TYPE CONNECTION SIZE NIST TRACEABLE THREAD TYPE RATED ACCURACY % PRESSCRE: 35817,001 TEMPERATURE: FE188, TE192, TE195 1/8" | 1/4" | 1/2" | OTHER BOTTOM DEACH CALDATE EXISTING CALCYCLE CAL CYCLE UPDATE LAST CAL DATE BABGE & TEMPERATURE DEG. F RELATIVE IN MIDITY % CALIBRATION PROCEDURE TECHNICIAN G-A1, SCP-01, SCP-02, SCP-03 68 - 72< 60 % TECHNICAL SERVICES GROUP CONDITION STANDARDS USED CERTIFIES THAT THIS INSTRUMENT HAS BEEN CALIBRATED TRACEABLE TO AS RECEIVED AS RETURNED MFG. MODEL SERIAL# RECALIBRATE NATIONAL INSTITUTE OF STANDARDS & TECHNOLOGY OUT OF TOL GOOD DAMAGED IN TOL. **AMETEK** PK-654WC 73272 1/28/2012 AND CONFORMS TO ISO 10012 AND ANSI/NESU Z-540 UNLESS OTHERWISE SPECIFIED IN TOL OUT OF TOL . LIMITED B.E.R. MEASUREMENT UNCERTAINTIES **EUTECHNICS** 4600 100049 2/2/2012 ARE LESS THAN 1/4 OF TOLERANCE OR I MINOR PCS. CALIB. REPAIRED DIVISION BEFORE TEST **PARAMETER** RANGE STANDARD VALUE **OBSERVED** CORRECTED TOLERANCE **PASS** FAIL INDICATION INDICATION PRESSURE: 500 FS1 500 181 PSIG **PSID** ろうむひ からた PSIA IN Hg 4 IN 1120 \_\_\_\_ OTHER 2irin 11 VACUUM: 5000 IN Hg OTHER\_\_\_ TEMPERATURE: DEG F DEG C \_\_\_\_ OTHER & Bind at his DETERMINATION OF IMPACT/NOTES: Refilled with New vil.



## CALIBRATION DATA SHEET PRESSURE / TEMPERATURE

LAST REVISION: 18 FEB 2011

2900 MAIN ST ALAMEDA CA 94501 PHONE (510) 522-8326 FAX (510) 522-3136 SHIPPING # DESCRIPTION: PRESS TEMP TEST GAGE ASSIGNED G-T# TSG 1018 TSG ITEM CUST. P.O. # CUSTOMER IST SERIAL MANUFACTURER RESOLUTION DIGITAL ANALOG 1 CONNECTION SIZE HA. CASP SIZE . CONNECTION TYPE NIST TRACE BLE # Muni BOTTOMY BACK PRESSURE: 35817,001 TEMPERATURE: TE188, TE192, TE195 CAL DATE CAL CYCLE UPDATE ENISTING CAL CYCLE LAST CAL DATE RECALIBRATE TECHNICIAN BADGE# TEMPERATURE DEG. F RELATIVE HUMDITY % CALIBRATION PROCEDURE 68 - 72< 60% G-A1, SCP-01, SCP-02, SCP-03 TECHNICAL SERVICES GROUP CONDITION STANDARDS USED CERTIFIES THAT THIS INSTRUMENT HAS BEEN CALIBRATED TRACEABLE TO AS RECEIVED AS RETURNED MFG. MODEL SERIAL# RECALIBRATE NATIONAL INSTITUTE OF STANDARDS & TECHNOLOGY GOOD DAMAGED IN TOL. OUT OF TOL. **AMETEK** PK-654WC 1/28/2012 73272 AND CONFORMS TO ISO 10012 AND ANSI / NCSL Z-540 UNLESS OTHERWISE SPECIFIED IN TOL. OUT OF TOL. LIMITED B.E.R. MEASUREMENT UNCERTAINTIES EUTECHNICS 4600 100049 2/2/2012 ARE LESS THAN 1/4 OF TOLERANCE OR I MINOR REPAIRED PCS. CALIB. DIVISION BEFORE TEST PARAMETER RANGE STANDARD VALUE **OBSERVED** CORRECTED TOLERANCE **PASS** FAIL INDICATION INDICATION PRESSURE: 500 BL 500 PSIG PSID 1000 PSIA IN Hg 500 17 IN H2O OTHER 2000 69 VACUUM: 500 IN Hg OTHER \_\_\_\_ エロゼ TEMPERATURE: DEG F DEG C OTHER **DETERMINATION OF IMPACT / NOTES:** TSG CALIBRATION SUP. / QUALITY ASSURANCE SUP.