

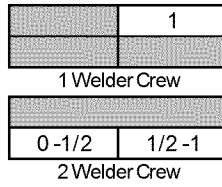


# DAILY FIELD WELD SUMMARY REPORT

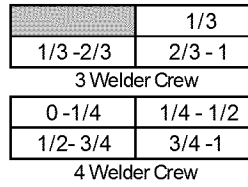
Date: \_\_\_\_\_

Project :	Location:
Welding Organization:	Radiographic Contractor:

**(A) Welder I.D. Numbers** are listed according to their position on weld (example shown to the right) which is oriented facing East and the radiographic orientation system (0 to 1) is counter-clockwise.



**(B) Weld Pass Code**  
 B = Bead Pass H = Hot Pass F = Filler C = Cap A = Complete Weld



**(C) Weld Defect Codes**  
 PH = Pin Holes      UA = UnAcceptable Appearance  
 HL = Hi/Lo          IP = Incomplete Penetration  
 AB = Arc Burn        IF = Incomplete Fusion  
 LC = Low Cap        EU = External Undercut  
 BT = Burn Through

**\*\* Only check items that have been witnessed or inspected \*\***

Joint Number OR PO Number & Heat for Traceability	Weld Number OR (X-ray Number)	Pipe Size & Grade	Pipe Welding Procedure Number	Welder I.D. ( see Note A)		Weld Pass ( see note B)		Accepted/Rejected	Joint Cleaning	Bevel Conditions	Fit Up	Preheat Temp	Electrodes	Time Between Passes (min.)	Voltage Range	Amperage Range	Visible weld Defects ( see note C)	Visible Defects Repaired	Released for Radiography	Remarks
								A	R											
								A												
								R												
								A												
								R												
								A												
								R												
								A												
								R												
								A												
								R												
								A												
								R												
								A												
								R												

Total Welds Visually Inspected:

Total Welds Visually Rejected: