DAILY FIELD WELD SUMMARY REPORT

Date:______________________

Project :	**Location:**
Welding Organization:	**Radiographic Contractor:**

	1

1 Welder Crew

0 -1/2	1/2 -1

2 Welder Crew

	0.333333333
1/3 -2/3	2/3 - 1

3 Welder Crew

0 -1/4	1/4 - 1/2
1/2- 3/4	3/4 -1

4 Welder Crew

(B) Weld Pass Code

B = Bead Pass H = Hot Pass F = Filler C = Cap A = Complete Weld

(C) Weld Defect Codes

PH = Pin Holes
HL = Hi/Lo
AB = Arc Burn
LC = Low Cap
BT = Burn Through
UA = UnAcceptable Appearance
IP - Incomplete Penetration
IF = Incomplete Fusion
EU = External Undercut

**** Only place a "√" for items that have been witnessed or inspected****

Joint Number OR PO Number & Heat for Traceability	Weld Number OR (X-ray Number)	Pipe Size & Grade	Pipe Welding Procedure Number	Welder I.D. (see Note A)		Weld Pass (see note B)		Accepted/Rejected	Joint Cleaning	Bevel Conditions	Fit Up	Preheat Temp	Electrodes	Time Between Passes (min.)	Voltage Range	Amperage Range	Visable weld Defects (see note C)	Visable Defects Repaired	Released for Radiography	Remarks
								A												
								R												
								A												
								R												
								A												
								R												
								A												
								R												
								A												
								R												
								A												
								R												
								A												
								R												
								A												
								R												
								A												
								R												
								A												
								R												

Total Welds Visually Inspected: ______ **Total Welds Visually Rejected:** ______

DAILY WELD SUMMARY .XLS (Mar2012 Rev1)

date: 3/24/2012 17:31

DAILY FIELD WELD SUMMARY REPORT

Project :	L-300A Code Class Change	Location	ted}
Construction Contractor	Snelson	Radiographic Contractor	Valley X-ray,Bakersfield

(A) Welder I.D. Numbers are listed according to their position on weld (example shown to the right) which is orented facing East and the radiographic orentation system (0 to1) is counterclockwise

0	1

1 man crew

0 -1/2	1/2 -1

2 man crew

0	0.333333333
1/3 -2/3	2/3 - 1

3 Man crew

0 -1/4	1/4 - 1/2
1/2- 3/4	3/4 -1

4 man crew

(B) Weld pass code

B = Bead pass H = hot pass F = Filler & Cap A = Complete weld

(C) weld defect codes

ph = pin holes ER = Excessive Roughness
HL = hi/lo LC = Low Cap
AB = Arc Burn IF = incomplete Fusion
EU = External undercut

** Only place a "√" for items that have been witnessed or inspected**

Heat / Joint Number (or P.O. number for Traceability)	Weld Number (X-ray No.)	Pipe size & grade	Pipe welding procedure No.	Welder I.D. (see Note A)	Weld pass (see note B)	Accepted/rejected	Joint cleaning	Bevel Conditions	Fit up (D-22)	Preheat temp	Electrodes	Time between passes (min.)	Voltage range	Amperage range	Visable weld Defects (see note C)	Visable defects Repaired	Released for Radiography	Remarks
E9H168		34" 0.505X-60		A291	A	A	X	X	X	X	X	X	X	X	X		X	
E9H169	56/57		BW/60-9/M	A553 A601		R												
E9H170				A598	B	A	X	X	X	X	X	X	X	X	X	X	X	
E9H171	57/58			A550 A612		R									R			porosity in cap-repaired
E9H172				A560	A	A	X	X	X	X	X	X	X	X	X		X	
E9H169	58/F16A			A685 A699		R												
				A291	A	A	X	X	X	X	X	X	X	X	X		X	
	F16A/36C			A553 A601		R												
E9H176				A598	A	A	X	X	X	X	X	X	X	X	X		X	
E9H177	36C/59			A550 A612		R												
E9H178				A560	B	A	X	X										
	59/ MLV6			A685 A699		R			X									cut out -excessive HI/LO
				A291	A	A	X	X	X	X	X	X	X	X	X	X	X	
E9H180	59/ MLV6 ®			A553 A601		R									R			low cap-repaired
E9H182				A598	A	A	X	X	X	X	X	X	X	X	X		X	
E9H183	36B/60			A550 A612		R												
E9H184				A560	A	A	X	X	X	X	X	X	X	X	X		X	
	36D/ F12			A685 A699		R												
				A291	A	A	X	X	X	X	X	X	X	X	X		X	
E9H187	F12/36E			A553 A601		R												

Total Welds Visually Inspected	Total welds Visually Rejected
10	3