



# DAILY FIELD WELD SUMMARY REPORT

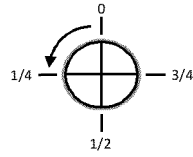
For welds on pipelines operating greater than 60 psi

Date: \_\_\_\_\_

FD-40-A  
06/25/2012

<b>Project :</b>	<b>Location:</b>
<b>Welding Organization:</b>	<b>NDE Contractor:</b>

**(A) Welder I.D. Numbers** are listed according to their position on weld oriented counter-clockwise facing EAST or NORTH (examples shown to the right).



**(B) Weld Pass Code**  
 R=Root Bead, H=Hot Pass  
 F=Filler, C=Cap, A=Complete Weld

### Examples - Welder ID / Weld Pass Code

1 Welder Crew

Welder ID		Weld Pass	
Welder 1	NA	A	NA
NA	NA	NA	NA

2 Welder Crew

Welder ID		Weld Pass	
Welder 1	Welder 2	A	A
NA	NA	NA	NA

Two (2 Welder) Crews

Welder ID		Weld Pass	
Welder 1	Welder 2	R, H	R, H
Welder 3	Welder 4	F, C	F, C

### (C) Visual Weld Defect Codes

- C = Crack
- AB = Arc Burn
- WD = Weld Dimensions
- BT = Burn Through
- P = Porosity
- UA = Unacceptable Appearance
- IP - Inadequate Penetration
- IF = Incomplete Fusion
- UC = Undercut

**\*\* All items must be witnessed and inspected \*\***  
 Mark each item with A=Accepted OR R=Rejected

Joint Number(s) or PO Number and Heat Number for Traceability	Weld Number or NDT Number	Pipe Diameter, Wall Thickness, & Grade	Welding Procedure Specification Number (WPS)	Welder ID (LAN ID or A#)  (See Note A)	Weld Pass (See note B)	Joint Cleaning	Bevel Cond. & Fit up	Preheat & Interpass Temperature	Electrode Type	Time Between Passes	Electrical Characteristics DCEP/DCEN & DC/AC	Voltage & Amperage Range	Travel Speed & Direction	Visual weld Defects	Visual Defects Repaired	Released for NDT (Y or NA)	NDT Results	NDT Repaired (If Rejected)	Post-heat Treatment	Soap Test*	Remarks  Record all weld defect codes with welder ID (See Note C)	
						NA																
Multiple Repair Procedure Number (If used)						NA												NA				
Multiple Repair Procedure Number (If used)						NA													NA			
Multiple Repair Procedure Number (If used)						NA													NA			
Multiple Repair Procedure Number (If used)						NA													NA			
Multiple Repair Procedure Number (If used)						NA													NA			
Multiple Repair Procedure Number (If used)						NA													NA			
Multiple Repair Procedure Number (If used)						NA													NA			

DAILY WELD SUMMARY .XLS (June 25, 2012 - Rev 0)

Total Welds Visually Inspected:

Total Welds Rejected:

Inspector OQ Date \_\_\_\_\_  
or CWI Number \_\_\_\_\_

Inspector ID: \_\_\_\_\_

Signature: \_\_\_\_\_

\* ALL WELDS NOT STRENGTH TESTED MUST BE SOAP TESTED AT LINE PRESSURE.