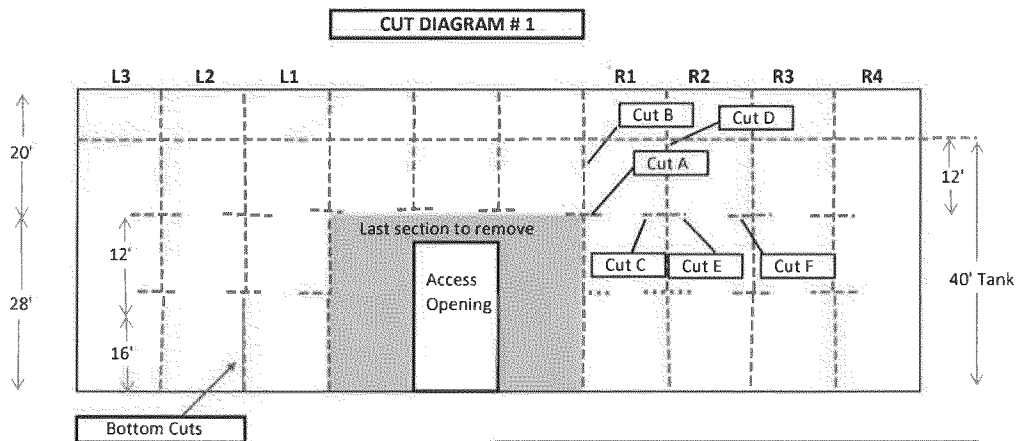


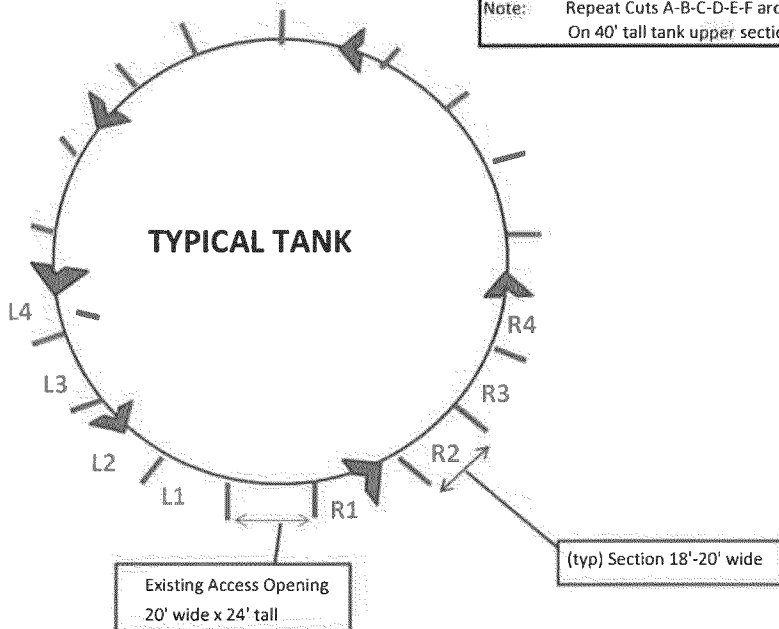
TANK REMOVAL WORK PLAN

*** The torchmen (2) will be operating from a 60' boom lifts located outside the perimeter of the tank at all times.

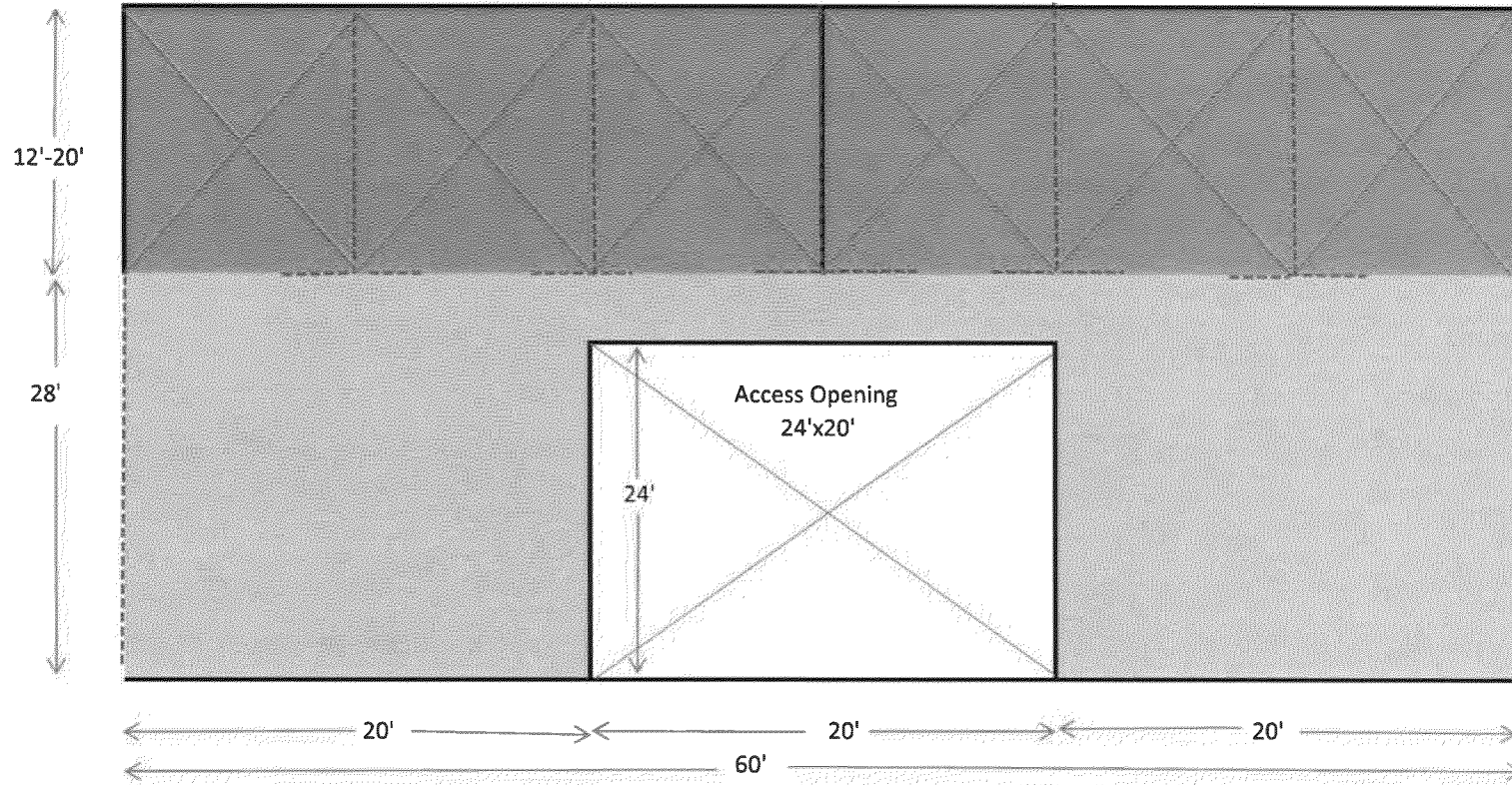
- 1 Remove interior floating tank lid by mechanical means utilizing track excavator with shear/grapple attachments and track loader. No torchmen shall be inside the tank while the lid removal processing is occurring
- 2 Back drag and level tank perimeter areas for boom lift operations using track loader.
- 3 The torchmen working from boomlifts will begin torching the upper tank into sections as per the cut diagram #1 , at 28' above tank bottom. One torchman will cut the horizontal cuts while the other will be torching the vertical cuts.
- 4 The horizontal cuts should not exceed more than 5' on either side of the vertical cuts.
- 5 The torchmen will proceed either clockwise or counter clockwise until they gets back to the existing opening in the tank
- 6 Once the vertical cuts are completed for each section, the torchman will reposition the boomlift a safe distance (minimum 60') away from the tank and the section will be pushed inward with the use of a 100k or larger excavator.
- 7 The torchman will then complete the horizontal cut at the 28'elevation, allowing the tank section to drop, to the tank bottom.
- 8 The upper tank sections now in the bottom of the tank, will then be rolled up (Burrito Wrapped) for salvage with the use of the excavator.
- 9 After the upper sections are in the bottom and processed, the torchmen will proceed to cut the middle section into 16' x20' pieces
- 10 These sections will also be pushed inward with the use of a 100k or larger excavator
- 11 After the middle sections are in the bottom of the tank, the sections will be processed for salvage using a combination of shearing and torching. At no time will the torchmen be working inside the tank while the excavators are processing the tank sections.
- 12 The lower sections will be torched as per the cut diagram pushed into the tank and cut into into approx. (8' x 20') pieces.
- 13 The tank bottom will be processed for salvage with an excavator utilizing a shear/grapple attachments.



Note: Repeat Cuts A-B-C-D-E-F around entire tank.
On 40' tall tank upper section will be 16'



TANK FARM DEMOLITION WORK PLAN - LAST SECTION TO BE REMOVED



Note: All measurements are (+/- 4')

SEQUENCE OF REMOVALS

