

**Applied Technology Services  
Welding and NDE Services Group**  
3400 Crow Canyon Rd  
San Ramon, CA. 94583

**PG&E Confidential**  
**Final Report**

**Pipe Characterization and Weld Assessment  
San Carlos  
Line 147  
Mile Post 0.52**

**ATS Report #: 413.61-13.390**

**Gas Project: ICDA**

**Line 147 Mile Point 0.52 San Carlos**

**Prepared by:**

Redacted

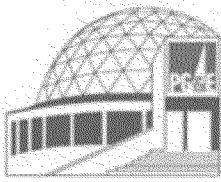
Engineering Technician II  
Welding & NDE Services

**Reviewed by:**

Redacted

Senior Program Manager  
Welding & NDE Services

Redacted



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## Sections

### 1.0 Objectives:

The NDE Services Group of PG&E's Applied Technology Services (ATS) Division was requested to perform Radiography on the bottom 180° of the exposed section of pipe to look for any internal corrosion, pitting, and debris. Radiograph the 6" drip pot and 2" pipe between drip pot and valve to look for any liquids, or debris. Perform 12 point UT thickness surveys every foot on the 24" main line. Perform 12 point UT thickness surveys every 4" on the drip pot including the cap. Perform UT thickness surveys on the 2" piping between the drip pot and valve.

Mears performed a partial H-Form which is attached to the end of this report.

### 2.0 Results:

#### **Line 147 Mile Point 0.52 San Carlos**

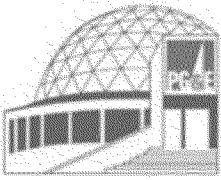
##### **Radiography Results:**

**Main Line:** ATS Radiographed from 3:00 to 9:00 the entire 8' exposed section of 24" pipe. No sign of internal corrosion, pitting, or debris were found. The 24" section of pipe has external corrosion cells on and around the reinforcement pad for the drip pot.

**6" Drip Pot:** ATS radiographed the drip pot and found it to be full of debris / sludge. Drip pot also has heavy external corrosion.

**2" pipe between drip pot and valve:** The 2" pipe is full of debris / sludge

**2" Elbow past valve and 2" pipe running vertical:** The bottom elbow has debris / sludge that stops at the first girth weld running vertical. The vertical section of pipe has no debris / sludge. The top elbow has a small buildup of debris / sludge on the bottom.



### Line 147 Mile Point 0.52 San Carlos

#### Ultrasonic thickness surveys results:

**24" Main line:** The thickness readings are Maximum 0.340", Minimum 0.317", Average 0.329".

**6" Drip pot:** The thickness readings are Maximum 0.303", Minimum 0.250", Average 0.280".

**Side of cap on drip pot:** The thickness readings are Maximum 0.486", Minimum 0.431", Average 0.455".

**Bottom of cap on drip pot:** The thickness readings are Maximum 0.497", Minimum 0.436", Average 0.474".

**2" pipe between drip pot and valve:** The thickness readings are Maximum 0.169", Minimum 0.146", Average 0.158".

### Line 147 Mile Point 0.52 San Carlos

#### External corrosion survey results

**Component 1 24" Main line results:** 8.00' Straight Pipe Component X 24" O.D.

**EC-1:** Average Wall Thickness: 0.325", Min. 0.244" for 25% Wall Loss.

**EC-2 :** Average Wall Thickness: 0.325", Min. 0.283" for 13% Wall Loss.

#### Component 2 Drip pot and 2" pipe between drip pot and valve

**Drip Pot:** 6.76" O.D. X 13.00" Long, with a 3.00" Cap on bottom of Drip Pot

**2" pipe between drip pot and valve:** 5.00" Straight pipe from start of Drip line to the 2.00" Valve

Note- the following Pipe Sections did not have any external corrosion

- 2.00" Stop Valve
- 90° Elbow going Up
- Straight Pipe
- 90° Elbow
- Release Cap Valve

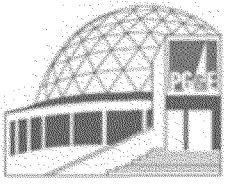
#### Component 2 Results: Drip Pot

**EC-3:** Average Wall Thickness: 0.280", Min. 0.138" for 50.69% Wall Loss, (Per Laser Scanner see attached Report). an Impression Casting of the corroded weld, drip pot to saddle weld was difficult to obtain using multiple methods. This was: 4.00" width X 0.800" Long and approximately 0.150"-0.200" metal loss.

**EC-3-3:** Average Wall Thickness: 0.280", Min. 0.207" for 26.1% Wall Loss.

### 3.0 Supporting Documents:

Refer to Attachments for photographs, radiographs, and detailed results.



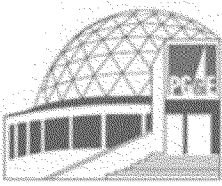
**Applied Technology Services**  
**Welding and NDE Services Group**  
3400 Crow Canyon Rd  
San Ramon, CA. 94583

## Attachment A

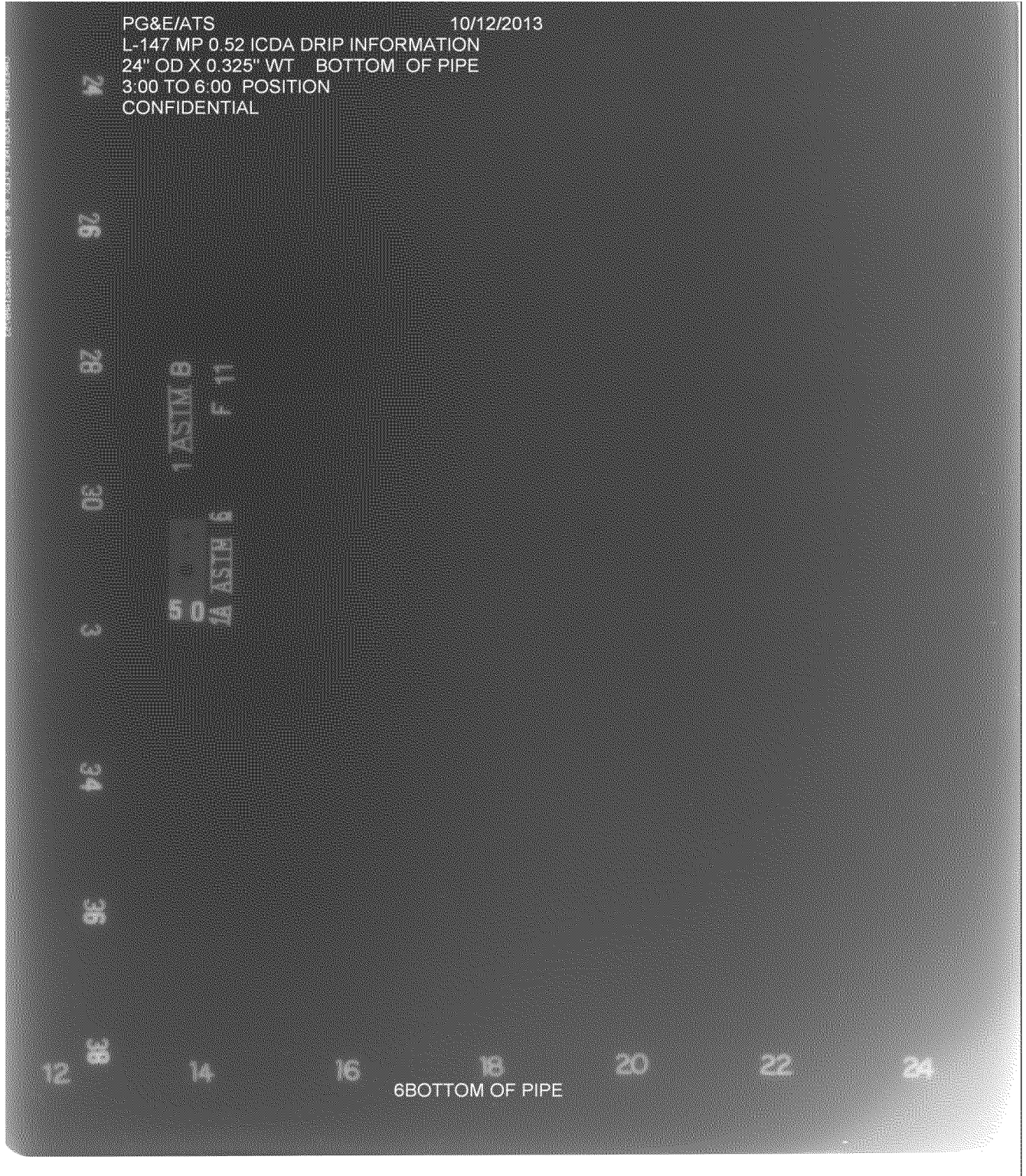
Line 147 Mile Point 0.52 San Carlos

Performed radiography on the bottom 180° of the exposed section of pipe to look for any internal corrosion, pitting, and debris. Radiograph the 6" drip pot and 2" pipe between drip pot and valve to look for any liquids, or debris.

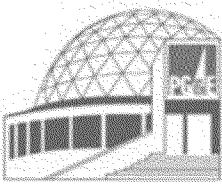




**Radiograph of the 24" main line showing no internal corrosion**

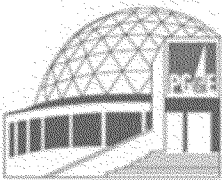






**Radiograph of the 24" main line showing no internal corrosion**

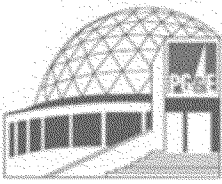




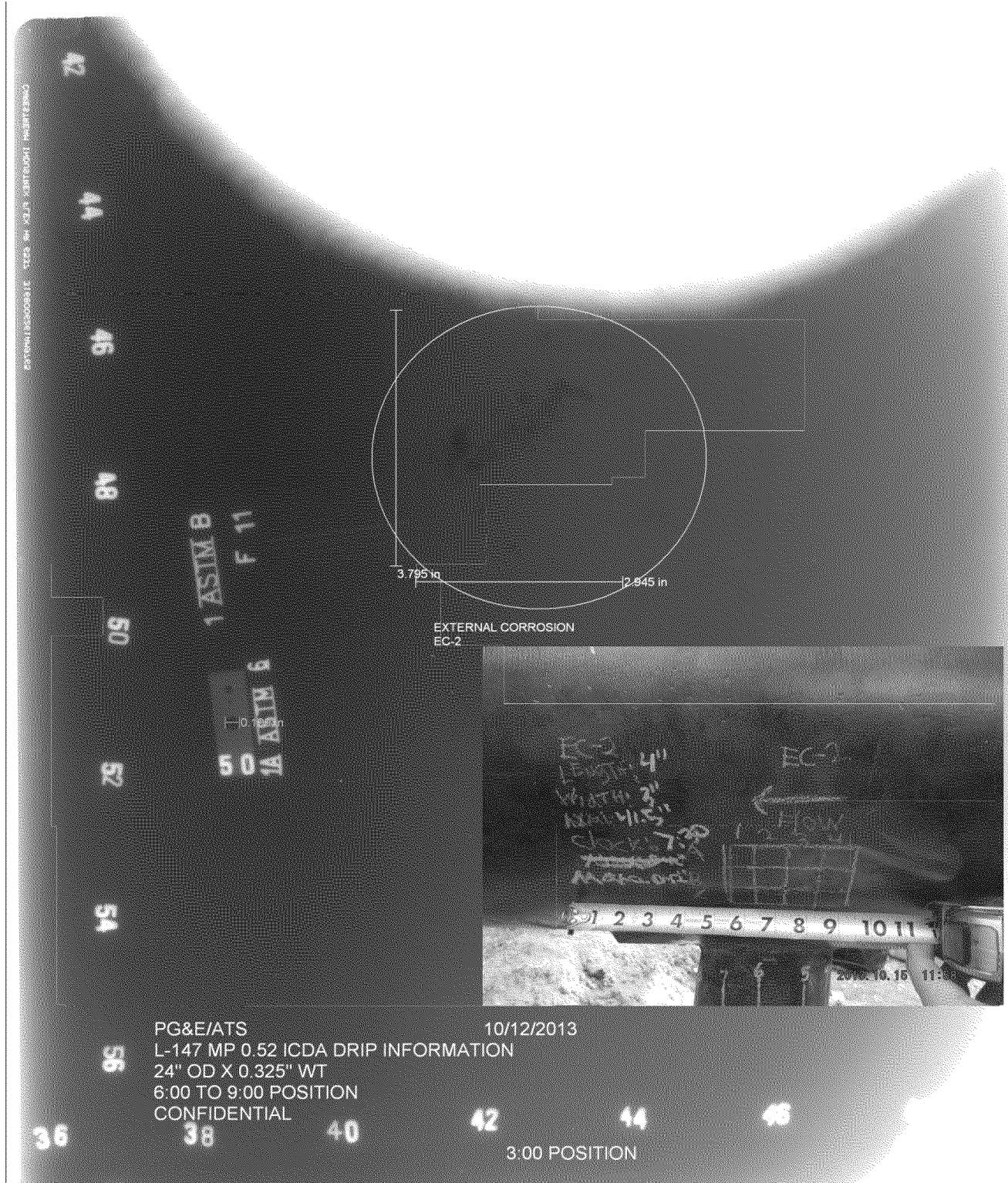
Radiograph of the 24" main line showing external corrosion cell (EC-1)



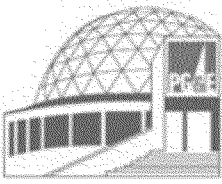




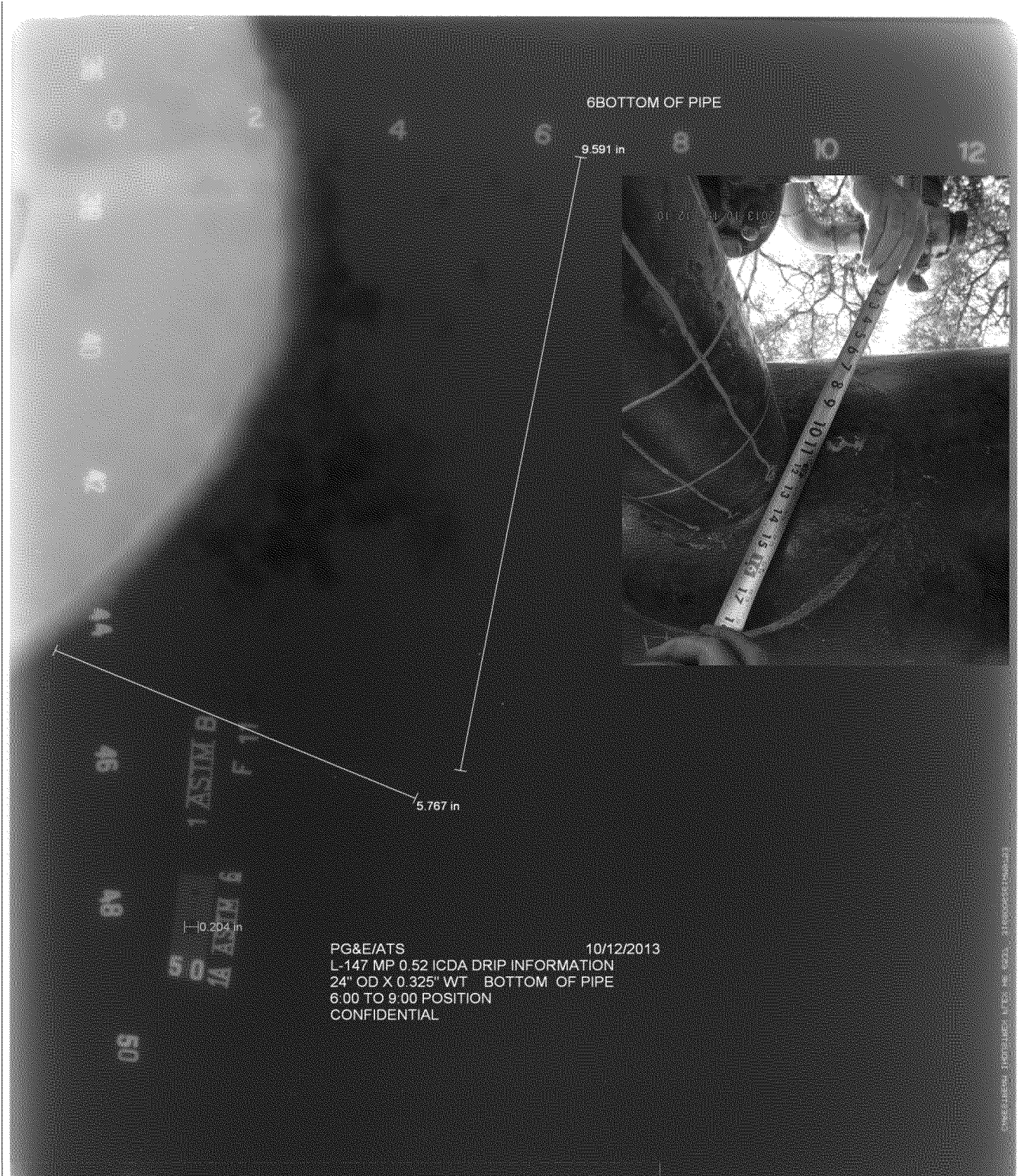
Radiograph of the 24" main line showing external corrosion cell (EC-2)

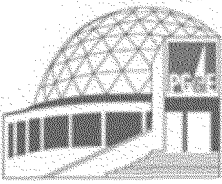




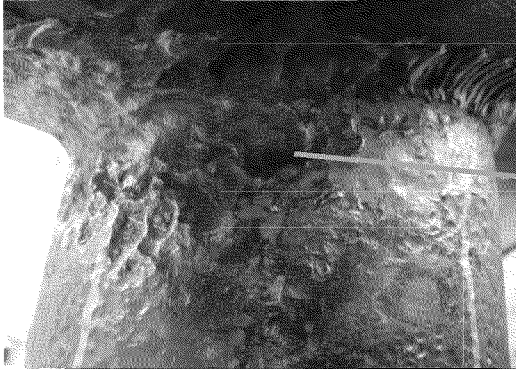


Radiograph of the 24" main line showing external corrosion cell (EC-3-1)

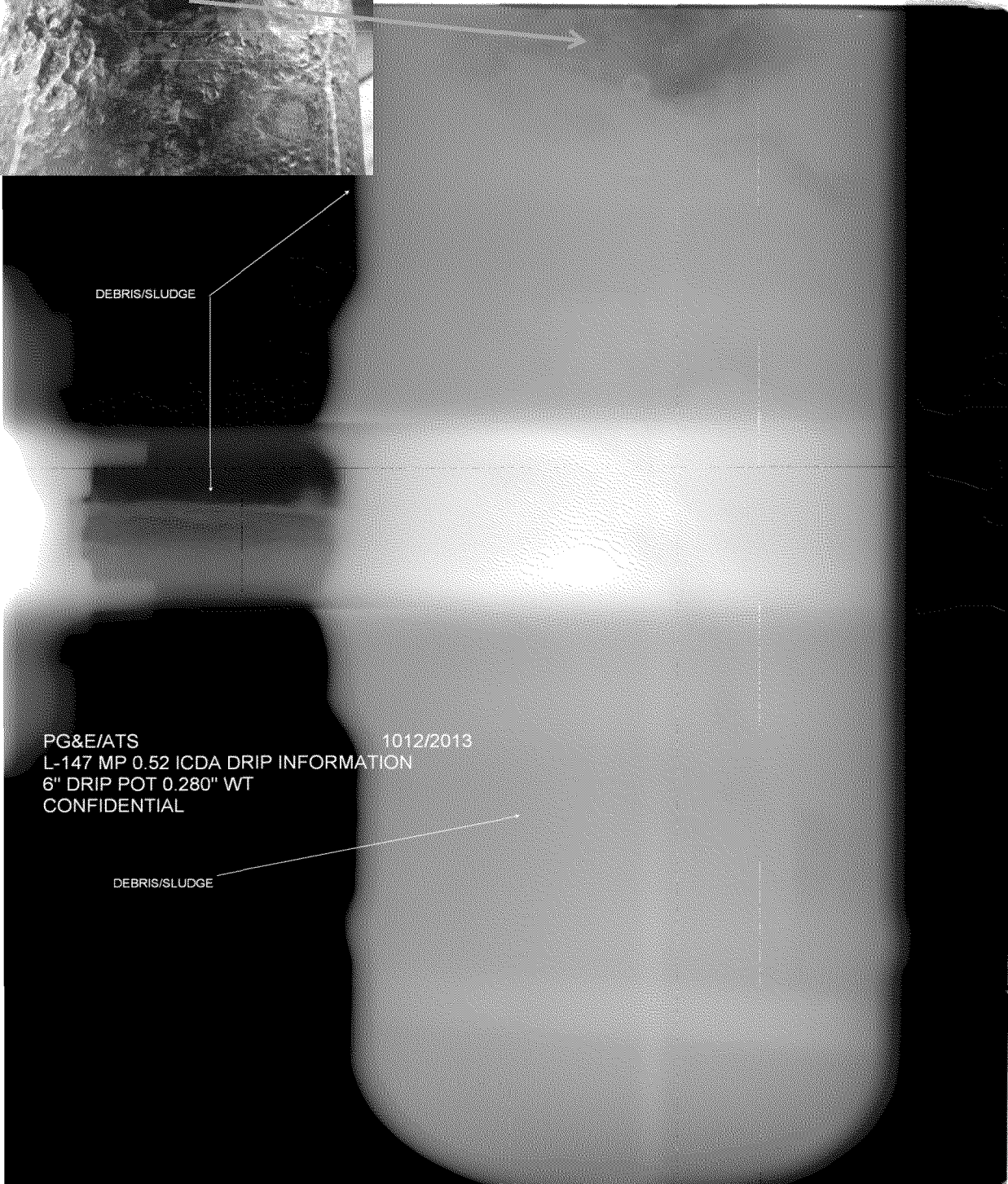


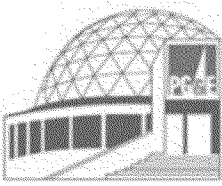


Radiograph of the Drip Pot showing debris / sludge inside of the drip pot and 2" pipe between the drip pot and valve.

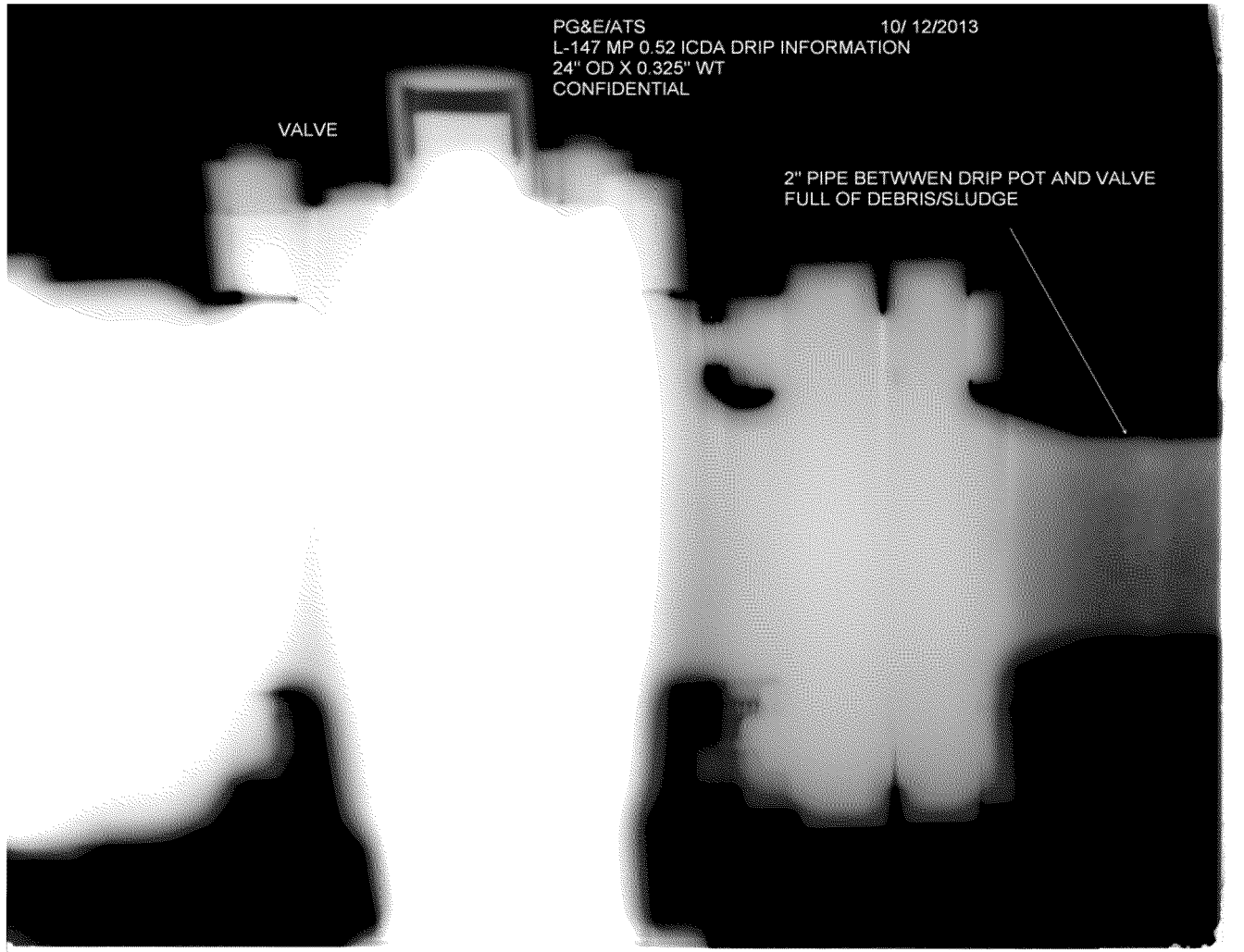


Picture showing the external corrosion

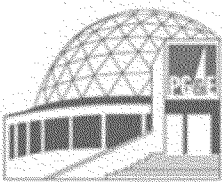




Radiograph of the 2" pipe between the drip pot and valve in the 90° position

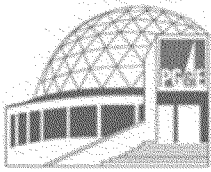






**Radiograph of the 2" piping past the vavle showing debris / slugde in the bottom 90 and a small amount of debris / sludge on the bottom of the upper 90**





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 San Ramon, CA. 94583

## UT Thickness Report

<b>Work Location and Details</b>			
Component & Item:	Line 147 Mile Point 0.52 San Carlos 0		
City:	San Carlos	GPS Lat / Long:	Redacted
Line:	147	Mile Post:	0.52
Date of Examination:	October 11, 2013		

<b>Inspection Parameters</b>			
Thickness Meter / Model:	Panametrics MG-X2	Serial No.:	110928710
Range (Inches):	1" <input type="checkbox"/> Scan <input checked="" type="checkbox"/> Spo	Velocity (In /usec.):	2334
Transducer Make / Model:	Panametrics D790 SM	Serial No.:	785207
Size / Dia (Inches):	0.312"	Frequency (mHz):	5
Calibration Block Info:	C/S .100" - .250" 12-3708		
Echo-To-Echo Feature:	Off	Method:	
		Calibration:	Time:
		In	16:00
		Out	20:00
Couplant:	UT-X Couplant	Batch No.:	11163E
Procedure No. / Rev.:	ATS-UT-300 (C/S Pipe / Comp)		Temperature °F: Ambient
		Acceptance:	For Client Information

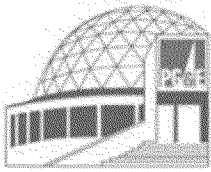
<b>Component Details</b>			
Size / Dia:	24	Circumference:	75.40
Surface Finish:	Wire Wheeled	Long Seam Clock Pos.:	2:00
		Nominal Thickness:	See Below
		Average Thickness:	See Below



Comments: N/A			
<b>Examiner</b>	Redacted	<b>Level:</b>	II
		<b>Title:</b>	Senior Engineering Technician
		<b>Date:</b>	10/11/2013

ATS Report #:413.61-13.390  
 Report Revision #0

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## UT Thickness Report

**24" Header: Exposed 4' either side of drip, 360-degrees, 8' total.**

**Performed 12 point UT thickness readings every foot.**

	0'	1'	2'	3'	4'	5'	6'	7'	8'
12:00	0.332	0.337	0.323	0.334	0.332	0.330	0.330	0.330	0.328
1:00	0.323	0.327	0.325	0.325	0.324	0.322	0.320	0.320	0.319
2:00	0.325	0.321	0.321	0.324	0.323	0.318	0.317	0.318	0.319
3:00	0.321	0.323	0.322	0.324	0.324	0.317	0.319	0.320	0.319
4:00	0.328	0.332	0.330	0.331	0.325	0.326	0.326	0.331	0.327
5:00	0.336	0.338	0.337	0.336	0.331	0.334	0.332	0.332	0.327
6:00	0.333	0.335	0.332	0.331	0.331	0.329	0.331	0.328	0.327
7:00	0.331	0.331	0.331	0.330	0.328	0.330	0.328	0.328	0.325
8:00	0.333	0.332	0.334	0.335	0.330	0.331	0.331	0.327	0.326
9:00	0.333	0.333	0.333	0.334	0.329	0.333	0.330	0.329	0.329
10:00	0.334	0.334	0.336	0.340	0.331	0.331	0.332	0.330	0.328
11:00	0.337	0.337	0.337	0.337	0.335	0.336	0.334	0.333	0.330
<hr/>									
Maximum Found:	0.337	0.338	0.337	0.340	0.335	0.336	0.334	0.333	0.330
Minimum Found:	0.321	0.321	0.321	0.324	0.323	0.317	0.317	0.318	0.319
Average thickness:	0.331	0.332	0.330	0.332	0.329	0.328	0.328	0.327	0.325



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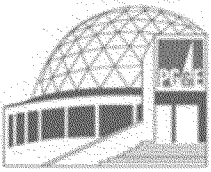
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10/16/2013

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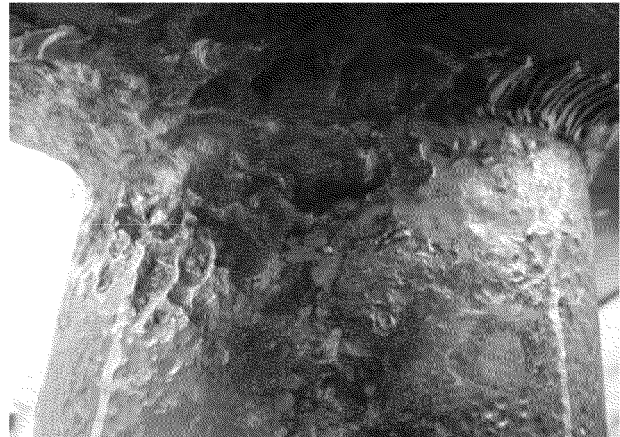
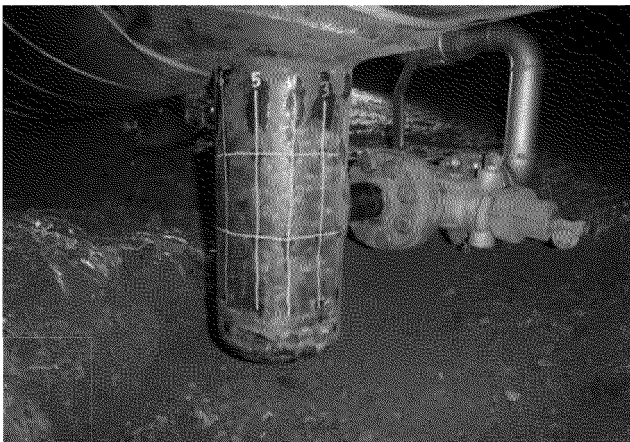




## UT Thickness Report

**6" Drip pot and end cap UT thickness readings Readings taken at 4" increments.**

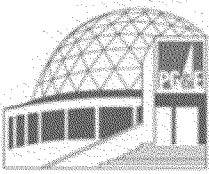
	0"	4"	8"	12"	Side of Cap
12:00	0.293	0.282	Repad	0.280	0.486
1:00	0.291	0.283	Repad	0.285	0.441
2:00	0.273	0.280	0.266	0.276	0.444
3:00	0.250	0.250	0.260	0.254	0.455
4:00	0.250	0.261	0.258	0.259	0.431
5:00	0.268	0.273	0.277	0.279	0.444
6:00	0.292	0.281	0.288	0.284	0.452
7:00	0.287	0.299	0.296	0.288	0.466
8:00	0.287	0.288	0.278	0.271	0.469
9:00	0.303	0.302	0.300	0.291	0.449
10:00	0.297	0.294	0.288	0.278	0.469
11:00	0.285	0.292	Repad	0.274	0.457
<b>Summary:</b>					
Maximum Found:	0.303	0.302	0.300	0.291	0.486
Minimum Found:	0.250	0.250	0.258	0.254	0.431
Average thickness:	0.281	0.282	0.279	0.277	0.455



**EC 3-1 UT thickness survey of corrosion cell between the reinforcement pad and the drip pot using a pencil probe.**

Position	UT reading	Remaining wall
7:00	0.162	42.14%
plus 1"	0.179	36.07%
8:00	0.216	22.85%
plus 1"	0.185	33.92%
9:00	0.160	42.85%
<b>Average wall thickness for the drip pot:</b>		<b>0.280</b>

Equipment: Epoch 4 S/N 21417606  
 Transducer: Panamentrics Sonopen V260 RM 15/125 S/N 164310  
 Velocity: 0.2346  
 Range: 1.00"  
 Decables: 58.5  
 Step Wedge: Panametrics 2214E 1018 Steel S/N 8840  
 Performed by Redacted



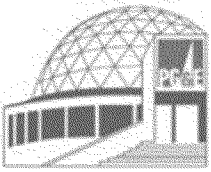
## UT Thickness Report

Bottom of the 6" Drip Pot UT thickness reading layout.



Outer Ring Clockwise	0.473
	0.476
	0.466
	0.464
	0.464
	0.463
	0.479
	0.473
	0.458
	0.469
	0.460
	0.436
Inner ring going clockwise	0.480
	0.486
	0.497
	0.483
	0.482
	0.473
Center	0.488
	0.491
	0.493

Maximum Found:	0.497
Minimum Found:	0.436
Average thickness:	0.474



## UT Thickness Report

2" pipe between drip pot and valve.

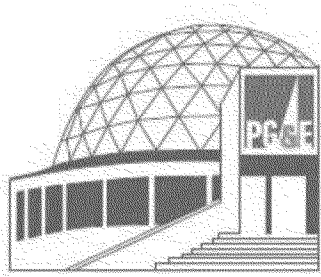
	12 top	1:30	3:00 North	4:30	6:00 Bottom	7:30	9:00 South	10:30
Loc 1	0.158	0.165	0.156	0.166	0.146	0.160	0.158	0.160
Loc 2	0.162	0.162	0.158	0.169	0.163	0.153	0.160	0.159
Loc 3	0.157	0.158	0.162	0.153	0.148	0.150	0.166	0.149
Loc 4	0.156	0.157	0.158	0.161	0.155	0.160	0.168	0.152
Maximum Found:	0.162	0.165	0.162	0.169	0.163	0.160	0.168	0.160
Minimum Found:	0.156	0.157	0.156	0.153	0.146	0.150	0.158	0.149
Average thickness:	0.158	0.161	0.159	0.162	0.153	0.156	0.163	0.155



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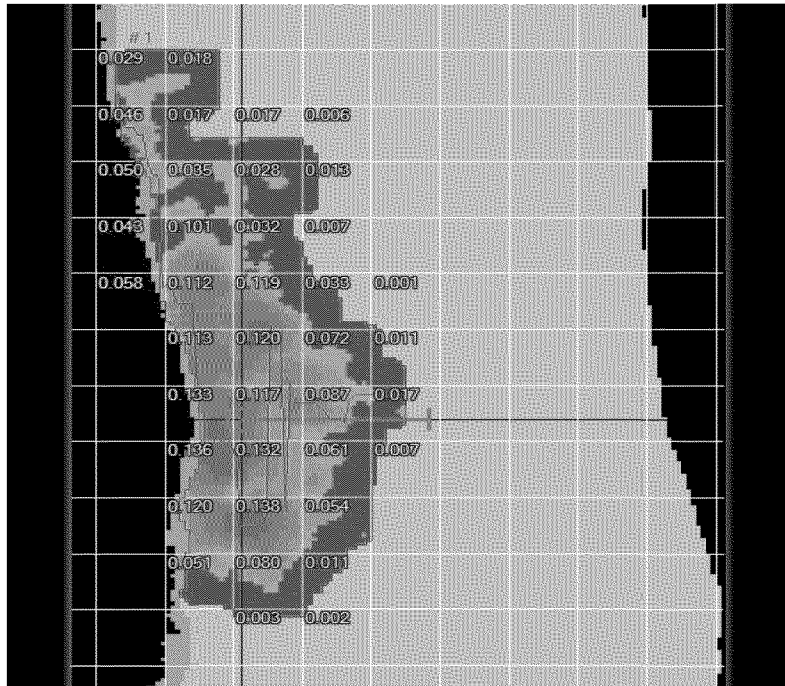
ATS Report #:413.61-13.390  
Report Revision #0



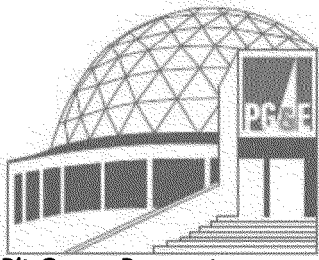


# Creaform Laser Scanner Data for Drip Pot EC-3

## Inspection Overview:



Scan Date	Tuesday, October 15, 2013 6:19 PM	
Report Creation Date	Tuesday, October 15, 2013 7:18 PM	
Pipe Owner	Pacific Gas and Electric	
Pipe Name	L-147 MP 0.52	
Technician Name	<input type="text" value="Redacted"/>	
Inspector Name		
Number of Features Found		
Scan Resolution	0.039	in
Nominal Pipe Diameter	6.650	in
Pipe Wall Thickness	0.280	in
Analyzed Surface	Outer Surface	



# Creaform Laser Scanner Data for Drip Pot EC-3

**Pit-Gauge Parameters:**

Center Length	3.000 in	Extension	6.000 in
Minimum Ext.	0	Maximum Ext.	5
Symmetric?			

**Flow Stress Parameters:**

SMYS	psi
Material	Plain Carbon Steel
Temperature	°F
S <sub>ut</sub>	0.000 psi
S <sub>yt</sub>	0.000 psi
S <sub>flow</sub> B31G	psi (Method 1)
S <sub>flow</sub> Modif. B31G	psi (Method 1)
S <sub>flow</sub> Eff. Area	psi (Method 1)
Design Factor	1
MAOP	psi

**Interaction Parameters:**

Axial Criteria	in
Circumferential Criteria	in
Critical Factor	%
Threshold	
Method	Fit To Shape
Filter	None
MOP	psi

**Inspection Zone :**

Worst Case Profile Resolution	0.039 in
Absolute Axial Position of Reference	0.000 in
Absolute Circ. Position of Reference	0.000 °
Comment	

**Features Summary:**

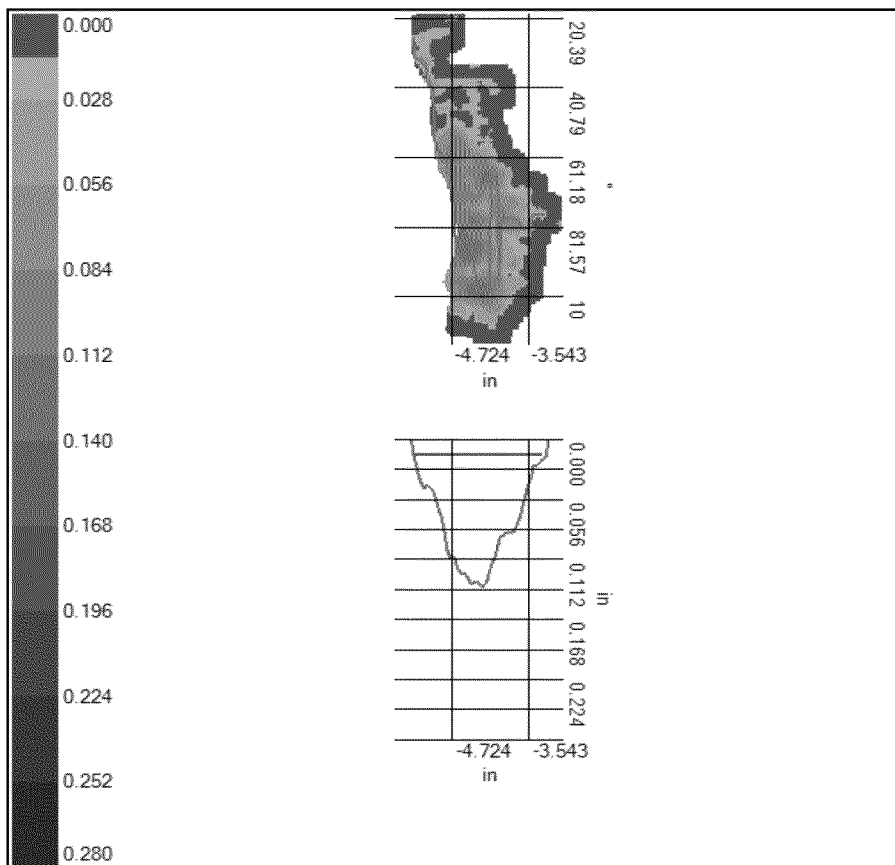
Feature ID	Axial Start	Circ. Start	Max. Depth
	in	°	% Rem. Wall in
Feature 1	-5.354	23.09	0.138 50.698



# Creaform Laser Scanner Data for Drip Pot EC-3

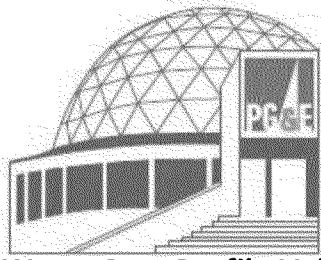
## Results for Feature 1

Axial Start	-5.354 in
Axial End	-3.268 in
Axial Length	2.087 in
Circ. Start	23.090 °
Circ. End	111.400 °
Circ. Length	88.300 °
Max. Depth	0.138 in
Axial Pos.	-4.272 in
Circ. Pos.	100.190 °





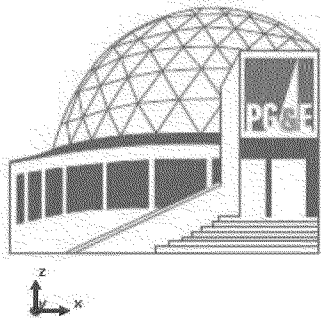




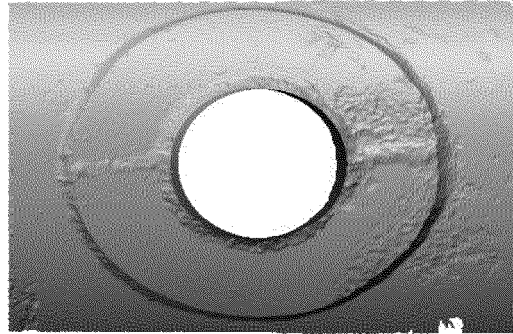
# Creaform Laser Scanner Data for Drip Pot EC-3

## Worst Case Profile Values for Feature 1 Continued

Axial ( in )	Circ. ( ° )	Depth ( in )	Depth ( % )	RWT ( in )	RWT ( % )	Pit Gauge
-4.252	99.930	0.136	48.541	0.144	51.459	
-4.213	99.250	0.130	46.481	0.150	53.519	
-4.173	99.250	0.121	43.144	0.159	56.856	
-4.134	65.940	0.114	40.761	0.166	59.239	
-4.095	66.620	0.109	38.975	0.171	61.025	
-4.055	66.620	0.099	35.460	0.181	64.540	
-4.016	97.210	0.090	32.173	0.190	67.827	
-3.976	75.450	0.090	32.248	0.190	67.752	
-3.937	78.850	0.087	31.112	0.193	68.888	
-3.898	78.850	0.087	30.977	0.193	69.023	
-3.858	78.850	0.086	30.614	0.194	69.386	
-3.819	78.850	0.087	31.099	0.193	68.901	
-3.780	78.850	0.083	29.476	0.198	70.524	
-3.740	79.530	0.077	27.411	0.203	72.589	
-3.701	80.210	0.071	25.289	0.209	74.711	
-3.661	81.570	0.060	21.304	0.220	78.696	
-3.622	81.570	0.051	18.207	0.229	81.793	
-3.583	81.570	0.042	15.110	0.238	84.890	
-3.543	82.250	0.036	12.917	0.244	87.083	
-3.504	78.170	0.025	8.888	0.255	91.112	
-3.465	77.490	0.025	8.764	0.256	91.236	
-3.425	77.490	0.023	8.022	0.258	91.978	
-3.386	77.490	0.020	7.281	0.260	92.719	
-3.347	77.490	0.018	6.367	0.262	93.633	
-3.307	77.490	0.016	5.650	0.264	94.350	
-3.268	77.490	0.000	0.000	0.280	100.000	

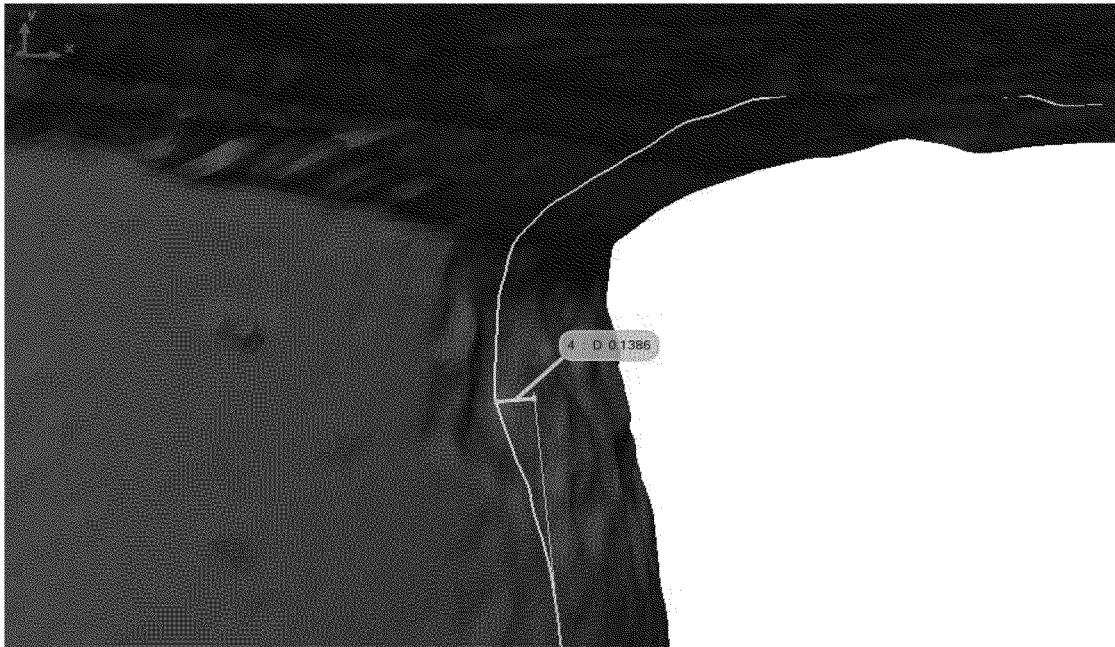


# Creaform Laser Scanner Data for Drip Pot to saddle weld



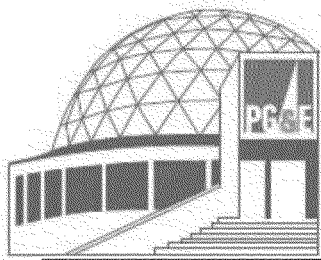
San carlos l-147 mp 0.52.stl

**Over View of L-147 MP 0.52 drip pot and weld pad**

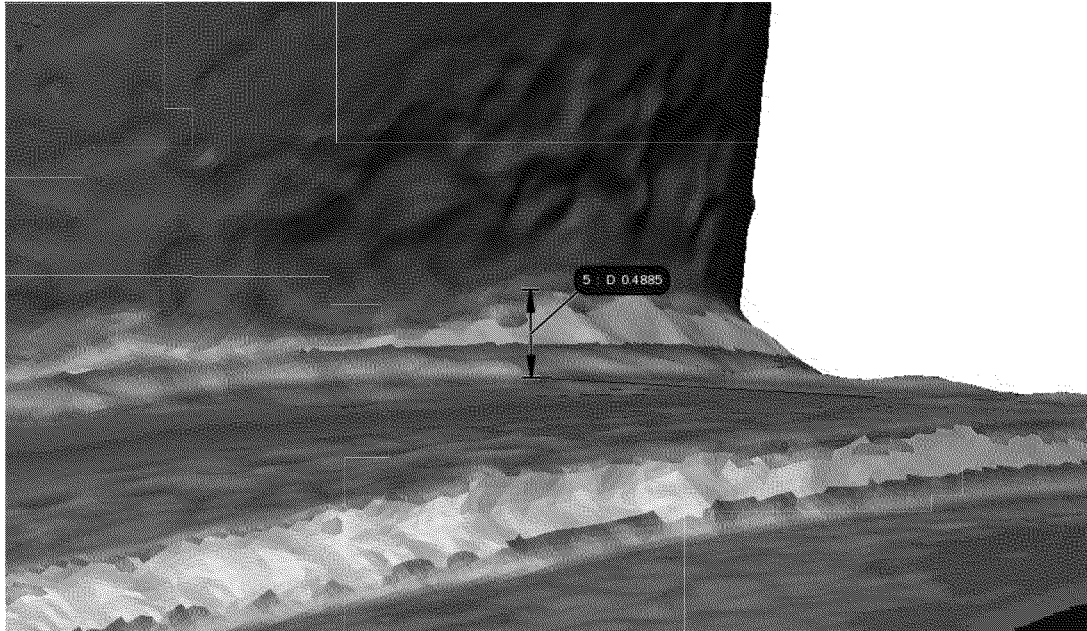


4 - D 0.1386

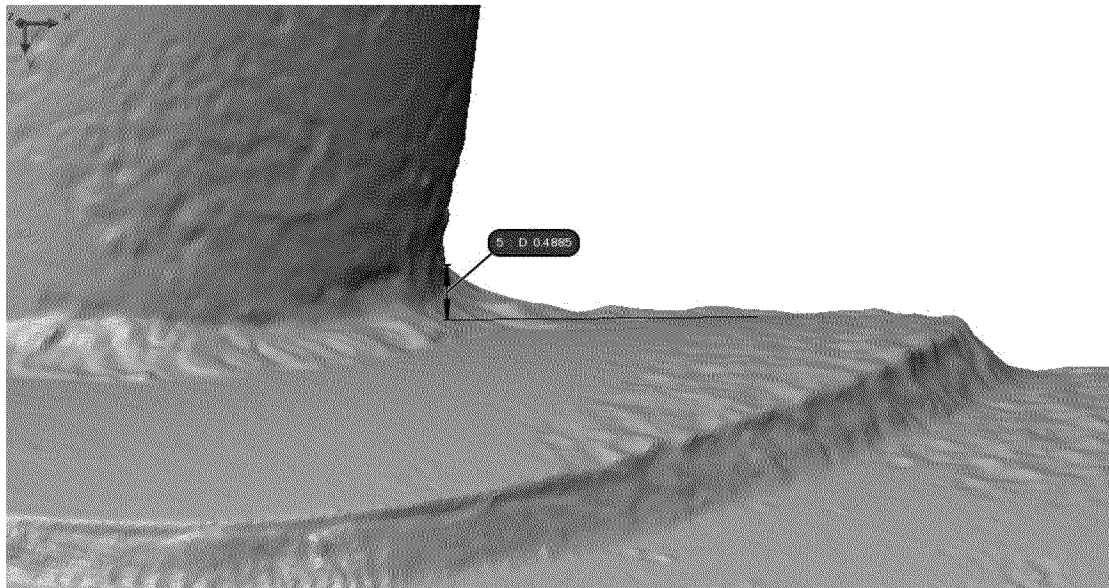
**View of deepest corrosion pit**



# Creaform Laser Scanner Data for Drip Pot to saddle weld



**Estimated weld leg size**

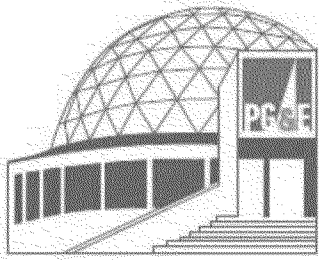


**Estimated weld leg size, without color map**

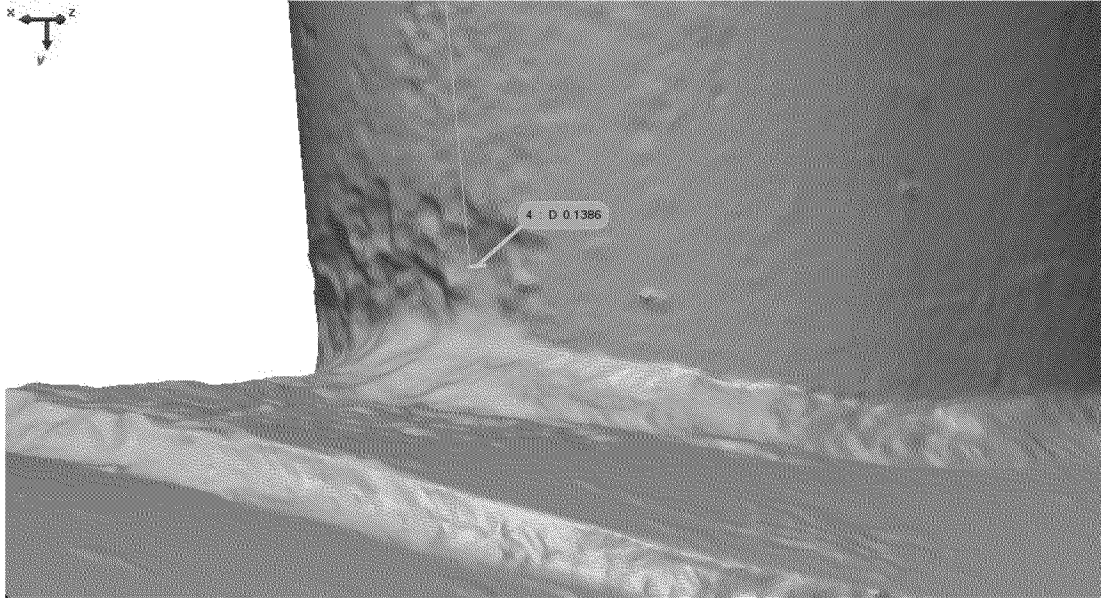
ATS Report #:413.61-13.390  
Report Revision #0

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PG&E Confidential

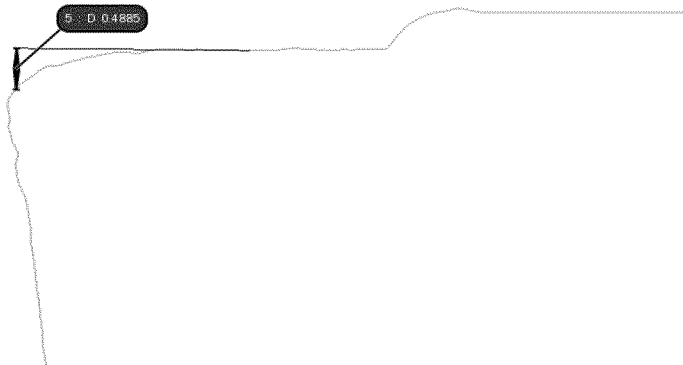




# Creaform Laser Scanner Data for Drip Pot to saddle weld



**View of deepest corrosion pit, without color map**



**Cross-section view of estimated weld leg size**

ATS Report #:413.61-13.390  
Report Revision #0

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PG&E Confidential

Form H: Direct Examination Data Sheet - Page 1 of 10

<p><u>DA/ILI</u>                  Route Number: L-147                  Examination Date: 10/15/2013                  Mile Point: 0.52                  Examination Performed By: <u>Redacted</u>                  PG&amp;E Project Manager                  Approved By: _____                  Order Number: 4151987</p>	<p><u>DA</u>                  N-Segment: L-147                  IMA Number: N/A                  Region Number: _____                  Subregion# (ICDA): _____                  Stationing: N/A</p>	<p><u>ILI</u>                  ILI Log Distance: N/A                  RMP-11 Ref. Section: N/A                  Reference Girth Weld: N/A                  Distance From Girth Weld: N/A</p>
---	--	--

<b>Excavation Priority:</b>				<b>Excavation Reason</b>			
<input type="checkbox"/> Immediate	<input type="checkbox"/> Scheduled	<input type="checkbox"/> 1 Year	<input type="checkbox"/> Other	<input type="checkbox"/> ECDA	<input type="checkbox"/> ILI	<input type="checkbox"/> Recoat	
<input type="checkbox"/> Monitor	<input type="checkbox"/> Effectiveness	<input checked="" type="checkbox"/> ICDA		<input checked="" type="checkbox"/> ICDA	<input type="checkbox"/> Other	<u>N/A</u>	

If practical, take P/S or CIS reads before excavation: N/A

**Excavation Details:** Centerline on GPS Coordinates (Based on GIS): \_\_\_\_\_  
 Northing: N/A Planned Inspection Length (Ft.): 8'  
 Easting: N/A Actual Inspection Length (Ft.): 8'

Centerline on GPS Coordinates (Uncorrected Field Measurement): \_\_\_\_\_ GPS File Name: L-147 MP 0.52  
 Northing: 4147701.664 m  
 Easting: 562906.949 m

Centerline on GPS Coordinates (Corrected Field Measurement): \_\_\_\_\_ Nominal Wall Thickness: .312"  
 Northing: \_\_\_\_\_ Nominal Pipe Diameter: 24"  
 Easting: \_\_\_\_\_

**1.0 Data Before Coating Removal**

1.1 Native Soil Type:  Clay  Rock  Sand  Loam  Wet  Other \_\_\_\_\_

1.1a Backfill Material Found  Sand  Slurry  Native  
 Depth of Cover (Ft.): None this inspection was done above ground

Comments: This inspection was done on a span of pipe that is exposed across a creek.

1.2 Coating Type:  HAA  Somastic  Plastic Tape  Wax Tape  FBE  Powercrete  
 Bare/None  Paint  Other: N/A Comments: this is a thick asphalt coating.

Coating Thickness (Inches): 0.523 Number of Layers: 1

1.3 Holiday Testing Performed?:  Yes  No Voltage Used: N/A Map Location of Holidays Below.

Device Used:  Coil  Wet Sponge Comments: The coating was removed when I arrived on site.

1.4 Pipe-to-Soil Potentials in Ditch (-mV): US: 1,057 DS: 1,066  
 Comments: These potentials are above the Nace standard of -850 mV, these readings were taken with a CSE.

1.5 Soil Resistivity in Ditch ( $\Omega$ -cm):  
 Method:  4-Pin 4-pin not performed  Soil Box 1.6X10,000=1,000

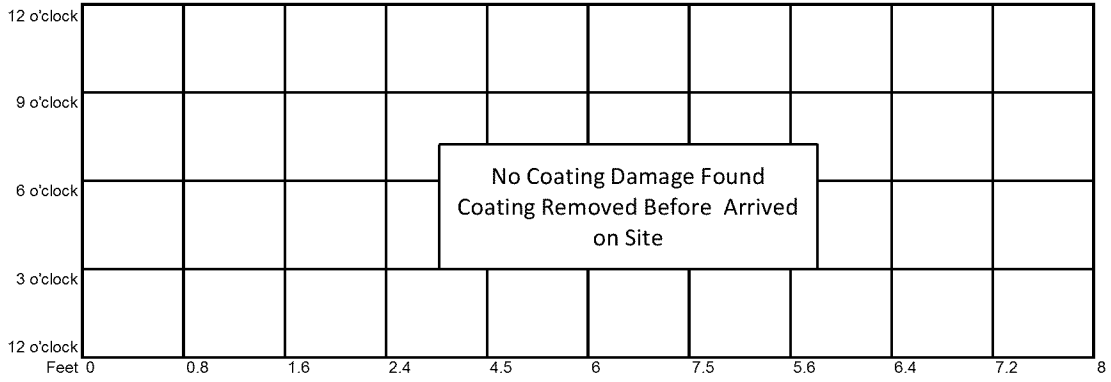
1.6 Soil Sample Location: Comments: There was no soil sample taken.

1.7 Ground Water Present?:  Yes  No Sample(s) Collected?:  Yes  No Sample pH: N/A  
 Comments: \_\_\_\_\_

1.8 Coating Condition:  Good - Adhered to Pipe  Fair - Coating Partially Disbonded or Degraded  
 Poor - Coating Significantly Disbonded or Missing  
 Comments: Coating was removed before Mears Technician arrived on site 10-15-13

1.9 Map of Coating Degradation\*: Zero Reference Point: U/S Edge of coating removal

\*Note any calcareous deposit locations  
 Flow  $\longrightarrow$



Form H: Direct Examination Data Sheet - Page 2 of 10

**DA/ILI**  
 Route Number: L-147  
 Examination Date: 10/15/2013  
 Mile Point: 0.52  
 Examination Performed By: Redacted  
 PG&E Project Manager: Redacted  
 Approved By: Redacted  
 Order Number: 4151987

**DA**  
 N-Segment: L-147  
 IMA Number: N/A  
 Region Number: \_\_\_\_\_  
 Subregion # (ICDA): \_\_\_\_\_  
 Stationing: N/A

**ILI**  
 ILI Log Distance: N/A  
 RMP-11 Ref. Section: N/A  
 Reference Girth Weld: N/A  
 Distance From Girth Weld: N/A

1.10 Photos Taken?\*:  Yes  No  
 \*See Photo Log for additional information.

1.11 Coating Sample Taken?:  Yes  No Location of Sample: There was no Coating sample taken at this site.

1.12 Liquid Underneath Coating?:  Yes  No If Yes, pH of Liquid: N/A Coating was removed before arrival to site.

1.13 Corrosion Product Present?:  Yes  No If Yes, Was Sample Taken?:  Yes  No  
 Comments: The only corrosion product found was removed with a 4" angle grinder with a wire wheel.

1.14 Soil pH (Sb Electrode): Upstream: 5.5 Downstream: 5.5

**2.0 Data After Coating Removal**

2.1 Pipe Temperature (°F): Ambient Measured Pipe Diameter (In.): 24.11

2.2 Weld Seam Type:  DSAW  SSAW  ERW  SMLS  
 Spiral  Lap  Flash  AO Smith  If can't determine, visually perform macroetch to locate & identify type (see Table 5.7.3, Element 2.2)

2.3 Girth Weld Coordinates:  
 Northing: N/A  
 Easting: N/A  
 Elevation: N/A  
 Weld Clock Position: 2:00

2.4 Damage Found:  
 Corrosion Damage?  Yes  No Mechanical Damage?  Yes  No  
 Other Damage: There was no other damage that was found during the inspection

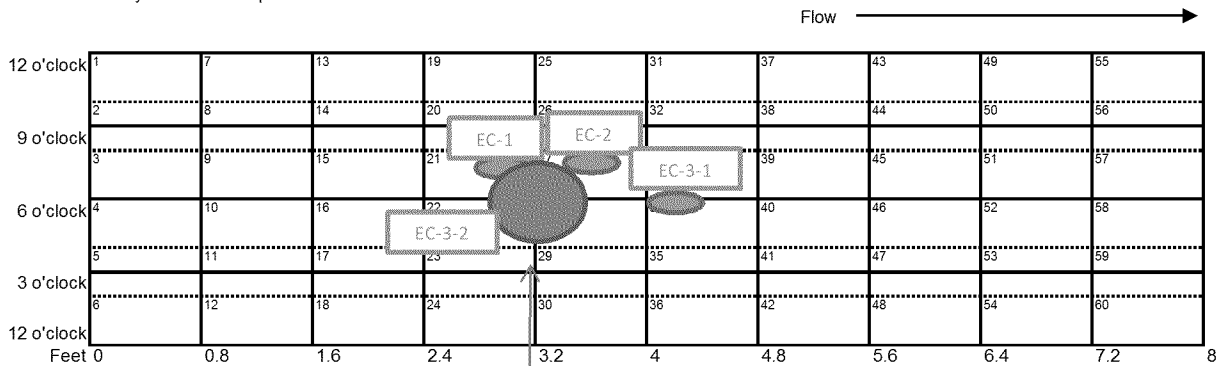
2.5 UT Wall Thickness Measurements: TDC: 0.332" / 1 O'clock: 0.326" / 2 O'clock: 0.321" / 3 O'clock: 0.320" /  
 Main Line / Drip Line 4 O'clock: 0.327" / 5 O'clock: 0.324" / 6 O'clock: 0.332" / 7 O'clock: 0.328" /  
 8 O'clock: 0.326" / 9 O'clock: 0.331" / 10 O'clock: 0.329" / 11 O'clock: 0.332" /

2.5a Nominal Wall Thickness: .312"  
 UT Wall Thickness Grid @ 6:00 is required. Be sure to attach grid to Form H electronically. See page 6 of 10.

2.6 Wet Fluorescent Mag. Part. Is Required. Comments: WFMT not performed.  
 Were there any linear indications?  Yes  No If Yes, attach NDE report electronically as part of the Form H. Report to include black light and white light photos of indications.

2.7 Take Photos to Document Corrosion and Other Anomalies\*  
 \*See Photo Log for additional information.

2.8 Overview Map of Corroded Area\*  
 \*See Pit Depth Measurement Grid for additional information **Zero Reference Point:** U/S Edge of coating removal  
 \*Note any calcareous deposits.



Drip Pot  
 EC-3-2 is the entire circumference of the 6" Dia Drip Pot





EXTERNAL PIT DEPTH MEASUREMENT GRID SHEETS

DA/ILI  
 Route Number: L-147  
 Examination Date: 10/15/2013  
 Mile Point: 0.52  
 Examination Performed By: Redacted  
 PG&E Project Manager: \_\_\_\_\_  
 Approved By: \_\_\_\_\_  
 Order Number: 4151987

DA  
 N-Segment: L-147  
 IMA Number: N/A  
 N/A  
 Region Number: \_\_\_\_\_  
 Subregion# (ICDA): \_\_\_\_\_  
 Stationing: N/A

ILI  
 ILI Log Distance: N/A  
 RMP-11 Ref. Section: N/A  
 Reference Girth Weld: N/A  
 Distance From Girth Weld: N/A

Grid Size = 1 Inch x 1 Inch (specify grid size)  
 Clock Position (specify below)

N/A Readings are readings that were unattainable due to Welds

Anomaly #: EC-1, EC-2, EC-3-1

Grid #: \_\_\_\_\_

EC-1						EC-2					
1	2	3				A	1	2	3	4	
A	0.081	0.057	0.005				A	0.009	0.000	0.012	0.000
B	0.075	0.058	0.013				B	0.005	0.020	0.028	0.042
C	0.049	0.043	0.016				C	0.000	0.024	0.029	0.003
D	0.025	0.022	0.009	Maximum 24.9% Wall Loss Due to External Corrosion EC-1							
EC-3-1											
1	2	3	4	5	6						
A	0.000	0.010	0.027	0.030	0.000	N/A					
B	0.005	0.012	0.030	0.049	0.033	0.022					
C	0.000	0.017	0.039	N/A	0.031	0.020					
D	0.000	0.013	0.050	0.023	0.008	0.057	EC3-1 is on the main line and Tie-in plate of drip line. It interacts with EC 3-2 on the				
E	0.000	0.005	0.018	0.065	0.058	0.058					
F	0.025	0.049	0.058	N/A	L/S	L/S					
G	0.024	0.000	0.062	0.012	0.048	0.073					
H	0.006	0.008	0.012	N/A	0.053	0.048					
I	0.002	0.014	0.023	N/A	0.057	0.030					

EXTERNAL PIT DEPTH MEASUREMENT GRID SHEETS

**DA/ILI**  
 Route Number: L-147  
 Examination Date: 10/15/2013  
 Mile Point: 0.52  
 Examination Performed By: Redacted  
 PG&E Project Manager: \_\_\_\_\_  
 Approved By: \_\_\_\_\_  
 Order Number: 4151987

**DA**  
 N-Segment: L-147  
 IMA Number: N/A  
 N/A  
 Region Number: \_\_\_\_\_  
 Subregion# (ICDA): \_\_\_\_\_  
 Stationing: N/A

**ILI**  
 ILI Log Distance: N/A  
 RMP-11 Ref. Section: N/A  
 Reference Girth Weld: N/A  
 Distance From Girth Weld: N/A

Grid Size = \_\_\_\_\_ Inch x \_\_\_\_\_ Inch (specify grid size)  
 Clock Position (specify below)

Anomaly #: EC-3-2

Grid #: \_\_\_\_\_

EC-3-2

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
A	0.005	0.000	0.009	0.005	0.002	0.000	0.000	0.010	0.008	0.009	0.012	0.021	0.018	0.007	0.015	0.015	0.008	0.014	0.019	0.010	0.005
B	0.004	0.003	0.003	0.003	0.002	0.016	0.004	0.006	0.014	0.021	0.020	0.019	0.007	0.018	0.019	0.015	0.004	0.030	0.006	0.007	0.035
C	0.001	0.003	0.008	0.000	0.000	0.000	0.000	0.003	0.014	0.005	0.007	0.000	0.000	0.026	0.028	0.005	0.006	0.012	0.010	0.036	0.045
D	0.000	0.000	0.000	0.013	0.016	0.007	0.009	0.018	0.022	0.015	0.000	0.005	0.004	0.011	0.016	0.019	0.039	0.045	0.000	0.000	0.000
E	0.000	0.000	0.000	0.000	0.027	0.008	0.015	0.010	0.034	0.014	0.005	0.000	0.000	0.010	0.010	0.042	0.058	0.039	0.000	0.000	0.000
F	0.000	0.000	0.000	0.006	0.015	0.014	0.002	0.011	0.000	0.015	0.000	0.006	0.035	0.051	0.033	0.046	0.053	0.042	0.000	0.000	0.000
G	0.000	0.000	0.000	0.000	0.005	0.013	0.004	0.005	0.005	0.003	0.000	0.004	0.033	0.034	0.025	0.031	0.026	0.021	0.000	0.000	0.000
H	0.000	0.000	0.000	0.003	0.006	0.007	0.010	0.010	0.006	0.003	0.004	0.028	0.034	0.033	0.032	0.037	0.017	0.022	0.000	0.000	0.000
I	0.042	0.018	0.020	0.009	0.009	0.022	0.005	0.000	0.016	0.031	0.034	0.016	0.042	0.032	0.026	0.035	0.026	0.033	0.062	0.033	0.028
J																					
K	Maximum 22.1 % Wall Loss Due to External Corrosion EC-3-2										EC 3-2 on the drip line, covers the full circumference, and interacts with EC 3-1										
L																					
M																					
N																					
O																					
P																					
Q																					
R																					
S																					
T																					
U																					
V																					
W																					
X																					

INTERNAL CORROSION PIT DEPTH GRID

DA/ILI  
 Route Number: L-147  
 Examination Date: 10/15/2013  
 Mile Point: 0.52  
 Examination Performed By: Redacted  
 PG&E Project Manager: \_\_\_\_\_  
 Approved By: \_\_\_\_\_  
 Order Number: 4151987

DA  
 N-Segment: L-147  
 IMA Number: N/A  
 N/A  
 Region Number: \_\_\_\_\_  
 Subregion# (ICDA): \_\_\_\_\_  
 Stationing: N/A

LI  
 ILI Log Distance: N/A  
 RMP-11 Ref. Section: N/A  
 Reference Girth Weld: N/A  
 Distance From Girth Weld: N/A

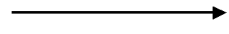
Grid Size = 1 Inch x 1 Inch  
 Clock Position (specify below)

2' from U/S Edge

UT Data in Inches

	1	2	3	4	5	6	7	8	9	10	11	12
A	0.334	0.335	0.333	0.337	0.337	0.337	0.332	0.333	0.332	0.331	0.330	0.331
B	0.331	0.334	0.333	0.334	0.335	0.335	0.335	0.333	0.333	0.332	0.332	0.331
C	0.334	0.334	0.337	0.336	0.334	0.336	0.337	0.333	0.335	0.335	0.333	0.336
D	0.333	0.334	0.334	0.333	0.333	0.334	0.333	0.334	0.334	0.333	0.334	0.332
E	0.333	0.332	0.333	0.333	0.332	0.333	0.334	0.334	0.333	0.334	0.333	0.332
F	0.333	0.333	0.333	0.332	0.335	0.337	0.334	0.333	0.332	0.333	0.333	0.331
G	0.337	0.335	0.334	0.333	0.335	0.331	0.330	0.329	0.331	0.331	0.333	0.329
H	0.333	0.332	0.333	0.331	0.332	0.336	0.332	0.332	0.332	0.333	0.332	0.330
I	0.331	0.330	0.331	0.334	0.331	0.331	0.332	0.332	0.332	0.331	0.331	0.330
J	0.331	0.329	0.330	0.330	0.331	0.331	0.330	0.331	0.330	0.329	0.329	0.330
K	0.329	0.327	0.333	0.335	0.335	0.333	0.333	0.333	0.333	0.332	0.331	0.329
L	0.332	0.331	0.330	0.334	0.330	0.330	0.332	0.331	0.330	0.331	0.332	0.330

6:00



INTERNAL CORROSION GRID  
1 of 1







PHOTO LOG

DA/ILI  
 Route Number: L-147  
 Examination Date: 10/15/2013  
 Mile Point: 0.52  
 Examination Performed By: Redacted  
 PG&E Project Manager:    
 Approved By:    
 Order Number: 4151987

DA  
 N-Segment: L-147  
 IMA Number: N/A  
 N/A  
 Region Number:    
 Subregion# (ICDA):    
 Stationing: N/A

ILI  
 ILI Log Distance: N/A  
 RMP-11 Ref. Section: N/A  
 Reference Girth Weld: N/A  
 Distance From Girth Weld: N/A

PHOTO NO.	LOCATION	DESCRIPTION	COMMENTS
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<p><b>DA/ILI</b>                  Route Number: L-147                  Examination Date: 10/15/2013                  Mile Point: 0.52                  Examination Performed By: <u>Redacted</u>                  PG&amp;E Project Manager: <u>Redacted</u>                  Approved By: <u>Redacted</u>                  Order Number: 4151987</p>	<p><b>DA</b>                  N-Segment: L-147                  IMA Number: N/A                  N/A                  Region Number: _____                  Subregion # (ICDA): _____                  Stationing: N/A</p>	<p><b>ILI</b>                  ILI Log Distance: N/A                  RMP-11 Ref. Section: N/A                  Reference Girth Weld: N/A                  Distance From Girth Weld: N/A</p>
--	--	--

**3.0 Recoat Data**

3.1 Sandblast Media: \_\_\_\_\_ Anchor Profile Measurement: \_\_\_\_\_ mils

3.2 Pipe Recoated With:

Powercrete J    Wax Tape    Bar-Rust 235    Dev Grip 238    Dev Tar 247    Protal 7200    PE Tape

3.3 For Epoxy Coating Systems, Record Environmental Condition:

Air Temperature: °F \_\_\_\_\_ Dew Point: °F \_\_\_\_\_  
 Pipe Temperature: °F \_\_\_\_\_ Relative Humidity: % \_\_\_\_\_  
 Time of Day: \_\_\_\_\_

3.4 Repair Coating Hardness (If ARC Coating): \_\_\_\_\_

3.5 Measured Coating Thickness: 3:00 - 0 - 0 mils   6:00 - \_\_\_\_\_   9:00 - \_\_\_\_\_   12:00 - \_\_\_\_\_

Holiday Tested?:  Yes    No

Device Used:  Coil    Wet Sponge   Voltage Used: \_\_\_\_\_   Repair All Holidays.

3.6 Coupon Test Station Installed?:  Yes    No   ETS Installed?:  Yes    No

If Yes, Date Installed: \_\_\_\_\_

Surface Configuration:  Fink    G-5 Box    Carsonite    Other: \_\_\_\_\_

3.7 Backfill Material:  Native    Imported Sand    Other: \_\_\_\_\_

Coating Protections?:  Yes    No

If Yes, Check One:  Rockguard    Tuff-N-Nuff    PipeSaver    Other: \_\_\_\_\_

3.8 Pipe-to-Soil Readings Over Bell Hole After Backfill: \_\_\_\_\_

\*If specified, a CIS should be done for approximately 100' on either side of the bell hole. Attach data.

Comments: The Pipe-to-Soil was taken with a CSE.

---

3.9 Attach site sketch of excavation site.

**4.0 Repair Data**

4.1 Repair Made:  Yes    No   4.1 Number of Repairs Made: \_\_\_\_\_

4.3 Repair Type:  Metallic Sleeve    Non Metallic Sleeve    Replace    Can    Filler Metal    Other

4.4 Damage Repaired:  Corrosion    Mechanical    Other

**Misc. Comments/Information:** This site is located in San Carlos, California. This is a soil excavation the pipe is spanning a creek. This pipe is a 24" diameter This pipe has a SSAW LSW verified by PG&E ATS RT crew. This is a limited Form-H because the coating was removed prior to the arrival Mears Tech and the main focus is the corrosion measurement. This PG&E project is an ICDA, PG&E was looking for Internal corrosion in the bottom of the Carrier pipe. There was none found. This pipe was not Media Blasted. There was some external corrosion that was found on the Bottom of the pipe at the 6:00 where there was a drip pot coming off the bottom of the line at 35" from the U/S Edge of coating removal. The drip pot is 13" long and has a 3" cap at the end of that. 5" down from the weld of the Drip pot and the carrier pipe there is a 2" pipe coming out of the drip pot, this pipe goes into a valve and then a 90 degree elbow up to a straight pipe then a 90 degree elbow that goes North into a Vacking fitting. There were 4 Corrosion cells that were manually gridded. The most severe of these corrosion cells was EC-1 with a depth of 081" or 24.9% wall loss. EC-3 was split into two corrosion cells (EC 3-1 and EC 3-2) for grid measurement purposes. EC-3 interacts with the main line, tie-in plate, and the full circumference of the drip line.

---

Excavation size: N/A

Mears Job Number: N/A

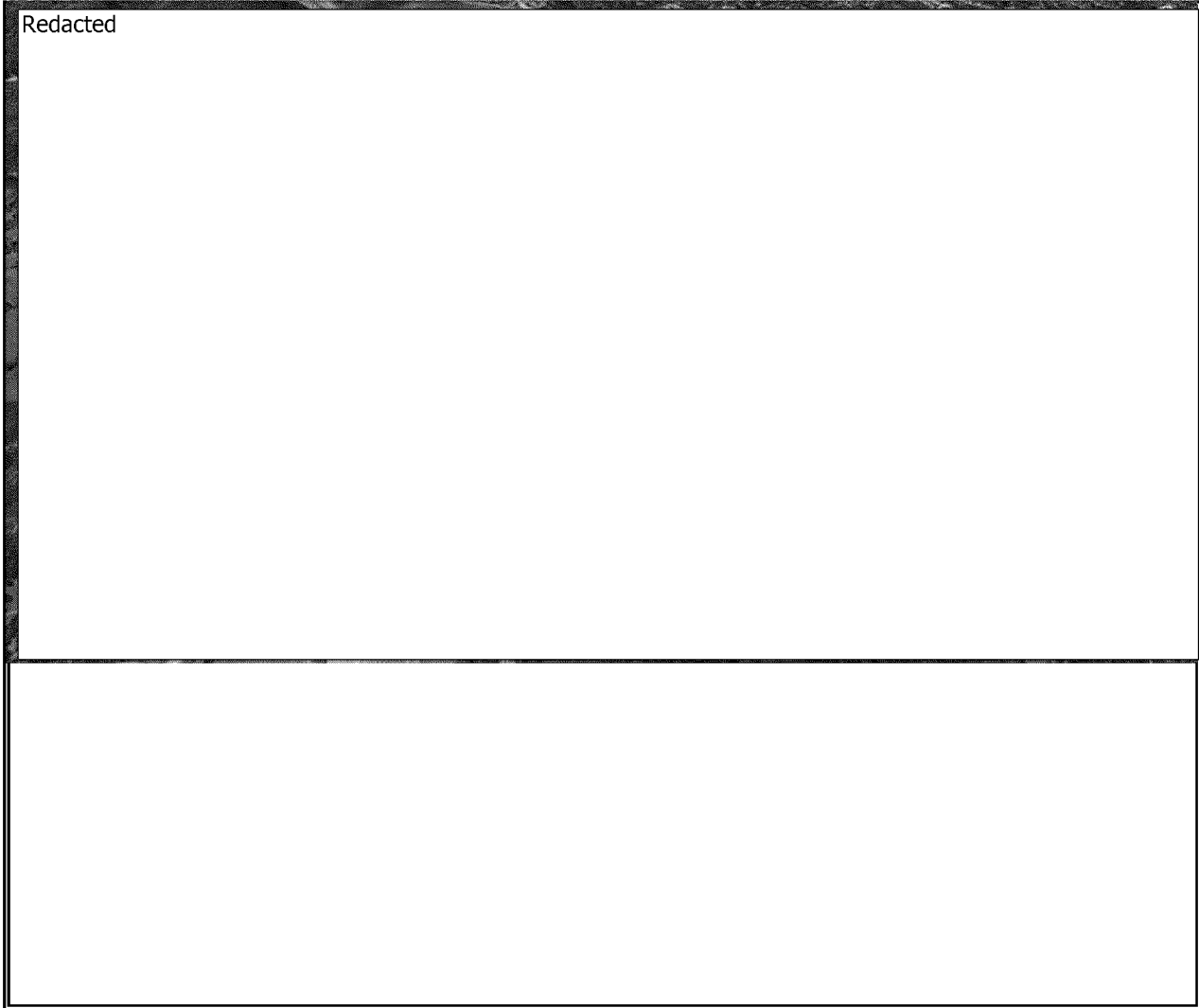
Form H: Site Map

DA/ILI  
Route Number: L-147  
Examination Date: 10/15/2013  
Mile Point: 0.52  
Examination Performed By: Redacted  
PG&E Project Manager: Redacted  
Approved By: Redacted  
Order Number: 4151987

DA  
N-Segment: L-147  
IMA Number: N/A  
Region Number:         
Subregion # (ICDA):         
Stationing: N/A

ILI  
ILI Log Distance: N/A  
RMP-11 Ref. Section: N/A  
Reference Girth Weld: N/A  
Distance From Girth Weld: N/A

\*Sketch Not Drawn to Scale



Misc. Comments/Information About Area Surrounding Ditch: This site is located in the City of San Carlos in California, The closest intersection to this site is  
Redacted  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
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\_\_\_\_\_