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11/9/2013 5:34:58 AM Status: 45-Cleared PG&E

Route Number/MP **Examination Date** Exam Performed By **Project Manager** Order Number

L-147 @97+70 M-147 11/4/2013 Redacted 41976828

N-Seament 147 **IMA Number** N/A Region Number N/A Sub # (ICDA) Stationing 97+70

ILI Log Distance (ft.) 0.000 Feet RMP-11 Ref. Section N/A Reference Girth Weld Ν Dist. From Girth Weld (ft.)

0.000 Feet

**Excavation Details** 

**Excavation Priority** Other Excavation Reason

Other

P/S or CIS reads before excavation

-1087

P/S or CIS (OFF) mV

**PS/CIS Comments** Pipe-to-Soil was taken from a Coupon test station that was previously installed at this location.

Planned Inspection Length (Feet) 12.00 Actual Inspection Length (Feet) 12.00

Nominal Wall Thickness (Inches) 0.281 Nominal Pipe Diameter (Inches) 20,000

SMYS

MAOP

Installation Year

GPS File Name

M-147, L147 **Design Factor** 

Planned Centerline GPS Coordinates (Based on GIS): Northing (m)

Easting (m)

Redacted

Planned Centerline GPS Coordinates (Based on GIS):

Latitude Longitude Redacted

Centerline GPS Coordinates (Uncorrected Field Measurement): Northing (m)

Easting (m)

Redacted

Centerline GPS Coordinates (Corrected Field Measurement): Northing (m)

Easting (m)

### Prior To Coating Removal

Site Data

Evidence of Encroachment

**Encroachment Comments** No evidence of encroachment was found at the time of inspection.

Primary Native Soil Type Mixed Soil Types Explanation

Native soil consists of Sand

and Base Rock

Backfill Material as found 3.500 Sand Depth of Cover (Feet)

Backfill Comments Is Rock Shield present?

> Coating Type **Powercrete** Additional Coatings Found Other

There were 2 types of existing coating found at the time of inspection. The first type of coating **Coating Type Comments** is HAA that extended from 0" D/S to 27" D/S of reference. The 2nd type of coating is Powercrete

J, which extended from 27" to 144" D/S of reference.

Coating Thickness (Inches) 0.178 **Number of Coating Layers Holiday Testing Performed** Holiday Testing Voltage Used VOLTS Ν

**Holiday Testing Device Used** N/A

**Holiday Testing Comments** The existing coating was visually inspected for holidays, degradation and defects.

Soil Sample Location **Upstream Edge** 

> Location notes Soil Samples were taken at 3:00,

U/S Edge of Coating Removal

**Ground Water Present** Sample Collected N

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Sample pH 0.000

**Coating Conditions** Fair - Coating Partially Disbonded or Degraded

**Coating Condition Comments** There were 2 types of existing coating found, HAA and Powercrete J. The HAA was in fair

condition with one holiday noted in the report. The Powercrete J was in good condition with no

holidays found.

Coating Degradation Map **Upstream Edge of Coating** Photos Taken

Zero Reference Point Removal

Coating Sample Taken Location of Coating Sample 3:00, U/S edge of

coating removal.

Liquid Underneath Coating If Yes, pH of Liquid 0.000

Corrosion Product Present If Yes, Corrosion Sample Taken Ν

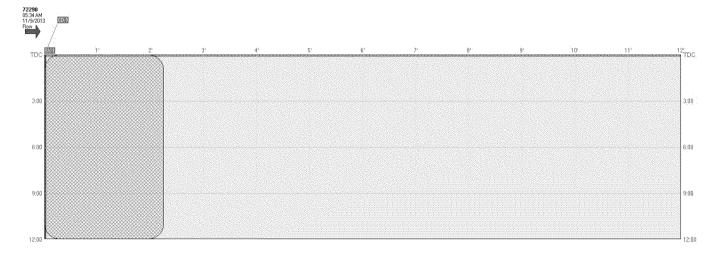
> Comments No corrosion product present at the time of inspection.

Soil pH (Sb Electrode) U/S Soil pH (Sb Electrode) D/S 5.500

#### Coating Damage

ID		Circ. Location (Inches from TDC)		Length (Inches)	Width (Inches)	Description/Notes Image Link
CD-001	0.00	0 12:00	Rock Impression	27.00	63.50	The rock impression extended from 0" to 27" D/S of reference, full circumference.

#### **Map of Coating Degradation**



#### P/S Potential Measurements

Pipe to Soil Potential in Ditch (mV)-Upstream

-1116

Pipe to Soil Potential in Ditch (mV)-Downstream

-1082

Pipe to Soil Potential in Ditch (mV) Comments

Pipe-to-Soil was taken in reference to a CSE.

Soil Resistivity

4-Pin Multiplier

Soil Box Multiplier

1000.000

4-Pin Ohms

Soil Box Ohms

4.300

4-Pin Spacing Distance in Feet



4-Pin Resistivity

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Soil Box Resistivity 4300.000

### **Data After Coating Removal**

Pipe Temperature (F) Measured Pipe Diameter (Inches) 20.212 76.1 Girth Weld Coordinates: Measured Pipe Circumference (Inches) 63.5 Northing (m) No Girth Easting (m) No Girth Weld Weld present present within within excavation. excavation. Girth Weld Elevation (m) 0.000 Corrosion Damage Mechanical Damage

Other Damage Notes No other damage was found at the time of inspection.

Wet Fluorescent Mag. Part. Test Performed? Y Were there any linear indications? Y

WFMT Comments WFMT was performed on 11/8/2013 on the 12' of exposed pipe, full circumference.

5 Linear Indications were found during the examination.

#### Pipe Sections

ID	Weld Location (Inches from Ref.)	Long Seam (Inches from TDC)	Seam Type	Circumference (Inches)	Nominal Wall (Inches)	Description/Notes
SX-001	0.00	0	SMLS	63.50	0.281	Primary
		12:00				

#### UT - Section O'Clocks (UTC)

ID	Axial Location (Inches from Ref.)	Circ. Location (Inches from TDC)	UT Thickness (Inches)	UT Section / O'Clock Position
SX-001	72.00	0.00	0.283	UT Wall Thickness-TDC
SX-001	72.00	5.29	0.281	UT Wall Thickness-1 O'clock
SX-001	72.00	10.58	0.279	UT Wall Thickness-2 O'clock
SX-001	72.00	15.88	0.281	UT Wall Thickness-3 O'clock
SX-001	72.00	21.17	0.277	UT Wall Thickness-4 O'clock
SX-001	72.00	26.46	0.268	UT Wall Thickness-5 O'clock
SX-001	72.00	31.75	0.264	UT Wall Thickness-6 O'clock
SX-001	72.00	37.04	0.254	UT Wall Thickness-7 O'clock
SX-001	72.00	42.33	0.257	UT Wall Thickness-8 O'clock
SX-001	72.00	47.63	0.260	UT Wall Thickness-9 O'clock
SX-001	72.00	52.92	0.270	UT Wall Thickness-10 O'clock
SX-001	72.00	58.21	0.279	UT Wall Thickness-11 O'clock

#### Mechanical Damage

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ID	Axial Location	Circ. Location	Damage	Length	Width	Max Depth	Descri	ption/Notes Image Link
(	Inches from Ref.)	(Inches from TDC)	Type	(Inches)	(Inches)	(Inches)		
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

#### Map of Mechanical Damage

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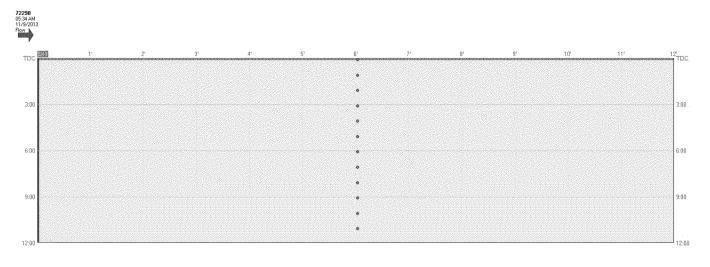


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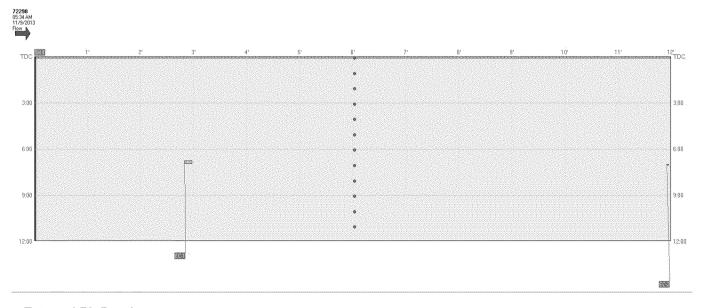
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### **External Corrosion Mapping**

ID		Circ. Location (Inches from TDC)	Туре	Length (Inches)			Description/Notes	lmage Link
EC-001	34.00	35.78 6:45	Localized	1.75	1.00	0.062	Maximum wall loss is24.71%	
EC-002	143.00	37.04 7:00	Localized	0.50	0.50	0.036	Maximum wall loss is 13.432%	

### Map of Corroded Area



### **External Pit Depth**

FC-001	From TDC	1	2 3	400	5	ß	7
A	35.78	.013	-	-	-	-	-

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В	36.03	.011	.010	.038	.023	.002	-	-
C	36.28	-	.021	.062	.014	.012	.001	-
	36.53	-	.004	.028	.007	.001	.002	.001

EC-002	
Details Not Provided - Max Depth: 0.036	Maximum wall loss is 13.432%

∕MP-001	Explanation
Details Not Provided - Max Depth: 0.263	indication extends into existing coating, indication was removed up to existing coating.

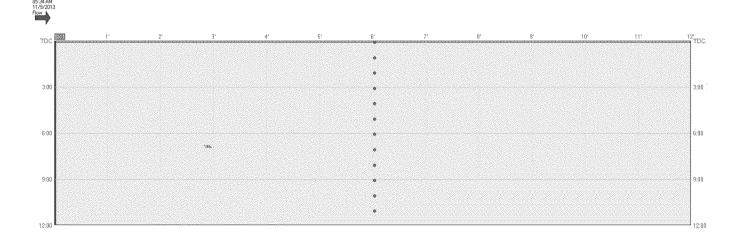
MP-002	Explanation
Details Not Provided - Max Depth: 0.26	indication was successfully removed

MP-003	Explanation
Details Not Provided - Max Depth: 0.265	indication was successfully removed

MP-004	Explanation
Details Not Provided - Max Depth: 0.251	indication was successfully removed

MP-005	Explanation
Details Not Provided - Max Depth: 0.254	indication was successfully removed

### **External Pit Depth Measurement Grids**



### **UT - Internal Corrosion Grid (UTG)**

Axial Location (Inches from Ref.)	Circ. Location (Inches/Clock from TDC)	UTT Column Minimum (Inches)	UTT Column Average (Inches)	UTT Column Maximum (Inches)
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84.00	25.75 to 36.75	0.262	0.269	0.278
85.00	25.75 to 36.75	0.263	0.269	0.274
86.00	25.75 to 36.75	0.266	0.269	0.273
87.00	25.75 to 36.75	0.265	0.271	0.276
88.00	25.75 to 36.75	0.264	0.270	0.276
89.00	25.75 to 36.75	0.264	0.269	0.275
90.00	25.75 to 36.75	0.267	0.271	0.277
91.00	25.75 to 36.75	0.265	0.268	0.274
92.00	25.75 to 36.75	0.264	0.269	0.277
93.00	25.75 to 36.75	0.263	0.268	0.273
94.00	25.75 to 36.75	0.260	0.267	0.277
95.00	25.75 to 36.75	0.256	0.262	0.265

UTGrid	.e. 105e	2	3	4	5	6	7	8	9	10	11	12
Α	0.264	0.263	0.267	0.269	0.266	0.268	0.272	0.266	0.264	0.265	0.264	0.262
В	0.269	0.267	0.269	0.269	0.267	0.264	0.269	0.265	0.265	0.264	0.267	0.265
C	0.269	0.269	0.271	0.273	0.264	0.271	0.269	0.269	0.271	0.266	0.272	0.263
D	0.268	0.268	0.269	0.268	0.273	0.270	0.272	0.269	0.268	0.263	0.277	0.261
E	0.269	0.271	0.269	0.270	0.272	0.272	0.276	0.265	0.268	0.271	0.265	0.264
F	0.273	0.270	0.266	0.275	0.271	0.268	0.277	0.265	0.266	0.269	0.267	0.260
G	0.269	0.274	0.269	0.265	0.268	0.272	0.277	0.269	0.277	0.273	0.269	0.261
H	0.269	0.268	0.270	0.271	0.269	0.265	0.269	0.270	0.269	0.271	0.267	0.263
1	0.277	0.272	0.270	0.271	0.269	0.266	0.267	0.274	0.273	0.270	0.266	0.256
J	0.278	0.271	0.266	0.276	0.270	0.271	0.269	0.265	0.272	0.271	0.264	0.259
K	0.262	0.270	0.266	0.270	0.270	0.269	0.267	0.268	0.264	0.268	0.260	0.264
L	0.267	0.266	0.273	0.272	0.276	0.275	0.267	0.267	0.273	0.263	0.263	0.261

coat Data	Dadastad	
CLIENT Rep. Approved to Proceed with Recoat	Redacted	MEARS Foreman Approved to Proceed with
		Recoat
Sandblast Media	Kleenblast	Anchor Profile Measurement (mils)
Pipe Recoated With	Protal 7200	
Recoat Comments		
Air Temperature (°F)		Pipe Temperature (°F)
Time of Day		Dew Point (°F)
Relative Humidity (%)		Repair Coating Hardness (if ARC Coating)
Measured DFT - 3:00 (mils)		Measured DFT - 6:00 (mils)
Measured DFT - 9:00 (mils)		Measured DFT - 12:00 (mils)
Holiday Tested		Holiday Test Device Used
Voltage Used for Holiday Testing (Volts)		
Coupon Test Station Installed	-	ETS Installed
If Yes, Date Installed		
Surface Configuration		
<b>Surface Configuration Comments</b>		
Backfill Material		
<b>Backfill Material Comments</b>		
Coating Protection		
P/S Reading Over Bell Hole After Backfill (mV)		
Post Backfill P/S Reading Comments		

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Repair Data

## Form H: Direct Examination Data Sheet Event 72298 on L-147 @97+70 M-147

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Repair Made Y Number of Repairs Made 5

Repair Type Other Damage Repaired Other

Misc. Comments/Information 5 Linear Indications were removed via buffing.

### **Magnetic Particle Examination**

Magnetic Particle Data Available Y Examination Date 11/8/2013

Test Equipment Yoke Serial No. 43530

Technique AC-Continuous Test Medium Wet-Fluorescent

Quality Control - Batch # 10M068

Surface Condition As Blasted NACE 2

Reference GPS: Northing 4149795.081 m Easting 565121.1792 m

Acceptance Criteria No Linear Mag. Results Accepted No Indications

Allowed

### **Magnetic Particle Anomaly Table**

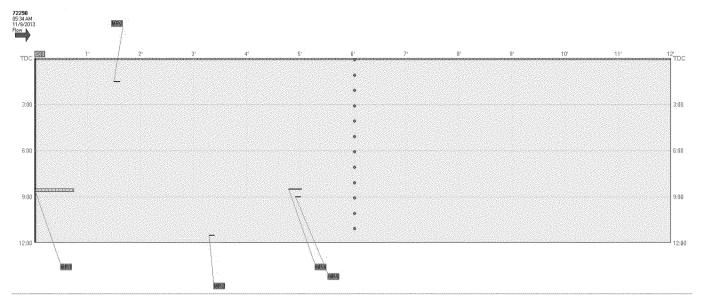
Ind. ID	Axial Location (Inches from Ref.)	Circ. Location (Inches from TDC)	Indication	Length (Inches)	Width (Inches)	Local Min. UTT (Inches)	Description/Notes	lmage Link
MP-001	0.00	44.97 8:30	Singular	9.00	1.00	0.263	indication extends into existing coating. indication was removed up to existing coating.	
MP-002	18.00	7.93 1:30	Singular	1.50	0.25	0.260	indication was successfully removed	
MP-003	39.50	60.85 11:30	Singular	1.25	0.25	0.265	indication was successfully removed	
MP-004	57.50	44.97 8:30	Singular	3.00	0.25	0.251	indication was successfully removed	
MP-005	59.00	47.65 9:00	Singular	1.25	0.25	0.254	indication was successfully removed	



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Comments WFMT was performed on the 12' of exposed pipe, full circumference. 5 Linear Indications were found and noted in the report.

> Redacted Technician Name Assistant N/A

Mears Level MT LEV II-Limited

Mears Level N/A

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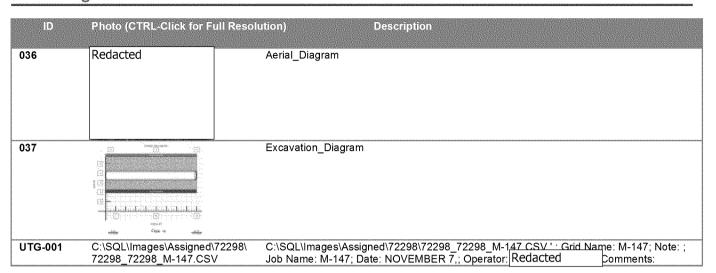
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### Photo Log





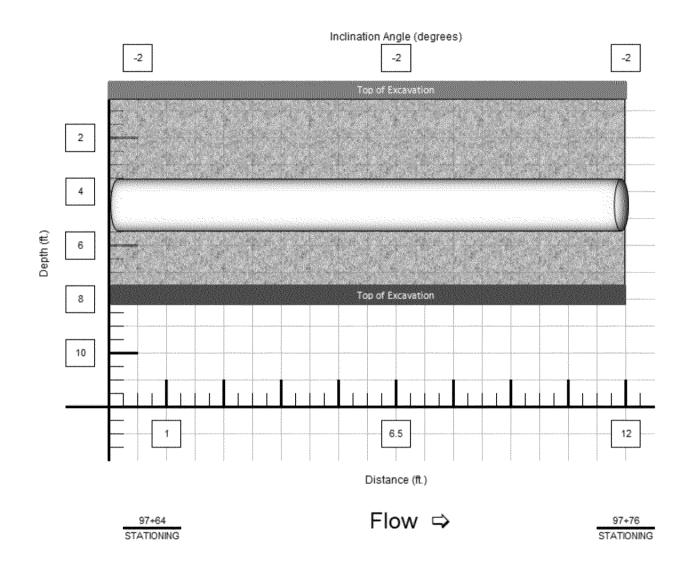
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### **Excavation Diagram**





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Site Map

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Misc. Information/Comments

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	Notes
[2013-11-03 Redacted	MAOP Excavation. Inspection was performed at this location in 2004. This is a re-inspection with the primary
•	purpose of confirming the LSW.
[2013-11-04 Redacte	On 11/4/2013 The pipe was located, marked out and saw cut. Excavation was started.
[2013-11-05 d	The excavation was completed on 11/5/2013. A visual inspection of the existing coating was performed. There
<u></u>	are two types of existing coating that were found. The first type of coating is HAA that extended from 0" D/S of
	reference to 27" D/S of reference. The second type of coating is Powercrete J, which was applied in 2004. The
	Powercrete J extended from 27" D/S of reference to 144" D/S of reference. There was one coating holiday
	found, which was a rock impression that extended from 0" to 27" D/S of reference, full circumference of the pipe.
	The Powercrete J coating was in good condition but there were "icicles" from 5:00 to 7:00 on the pipe. The HAA
	was removed. The Powercrete J will have to be removed by media blasting.
[2013-11-06	On 11/6/2013 A visual inspection was performed where the HAA type coating was removed. The Powercrete J
	coating was then removed using media blast. The entire 12' of exposed pipe was media blasted.
[2013-11-07	On 11/7/2013 The media blasted pipe inspection was started. Section 1 is 144" long and has a measured O.D.
	of 20.2". Jessie Nelson (Mears) performed Acid Etching to determine if there is a LSW present. Prior to Acid Etching a UTT survey was performed at 72" D/S of reference, at each clock position. A circumferential band
	was polished with 60, 120 and 240 grit flapper wheel around the full circumference of the pipe. A 10% nital acid
	solution was then applied for 3-5 minutes. There was no LSW visible. It was determined that the pipe section is
	seamless. After completing the Acid Etch procedure a post buff UTT survey was performed. During the pipe
	inspection 2 Corrosion cells were found and noted in the report. EC-1 has a max depth of .062" resulting in
	24.71% wall loss. EC-2 has a max depth of .036". resulting in 13.432% wall loss. There was no mechanical
	damage found at the time of inspection Redacted was notified of the 2 External Corrosion cells.
[2013-11-08	On 11/8/2013 the media blasted pipe inspection was completed. WFMT was performed on the 12' of exposed
	pipe, full circumference. 5 Linear Indications were found and noted in the report. Redacted was
	onsite and he gave the okay to remove the 5 Linear Indications with up to 10% of <u>material</u> removed. Linear
	Indication 1 extends into the existing coating at the U/S edge of coating removal. Reda was made aware of this.
	Linear Indications 2,3,4 and 5 were completely removed with a maximum amount of material removed being
	4.87%. Linear indication 1 was removed up to the existing coating.   Reda then gave permission to proceed with
	recoat and backfill. Prior to media blast a UTT survey was taken at 12:00, D/S edge to ensure proper wall thickness prior to the Cad Welds with test leads being attached. The pipe was then media blasted. The Cad
	Welds with test leads were attached to the pipe at 12:00, D/S edge of coating removal.
[2013-11-08	The environmental and anchor profile were checked prior to recoat. The pipe was recoated with Protal 7200.
12010-11-00	The difficultiental and another profile were discoved prior to reduct. The pipe was recoated with Front 1200.

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