

SUMMARY AND ASSESSMENT OF EOC - RE-INSPECTION PERFORMED ON GIRTH WELDS

In accordance with the approved PG&E Inspection Test Plan (ITP), on November 13 & 15, 2013 a reinspection utilizing radiographic examination was performed on five (5) girth welds on the WV-132-13 project in Milpitas, CA. Once each of the welds were re-radiographed they were "fingerprinted" (weld features compared against original images to verify that the original radiographic film images of the weld matched the images of the re-inspected girth weld.

The following weld numbers were re-inspected:

Original Weld Id Number	Reinspection Weld Id Number
W-31	W-31-RI
W-32	W-32-RI
W-33	W-33-RI
TI-9	TI-9-RI
TI-10	TI-10-RI

The following were the results of these-inspections:

<u>Weld Number</u> :	W-31-RI	Comments: Weld matched fingerprint and weld was determined to be
		acceptable to API 1104, 20 th edition.
<u>Weld Number:</u>	W-32-RI	<u>Comments</u> : Weld matched fingerprint and weld was determined to be
		acceptable to API 1104, 20 th edition.
<u>Weld Number</u> :	W-33-RI	Comments: Weld matched fingerprint and weld was determined to be
		acceptable to API 1104, 20 th edition.
<u>Weld Number</u> :	TI-9-RI	Comments: Weld did not match fingerprint. However, after performing
		further investigation it was ultimately determined that this weld was
		originally identified as weld number W-34 which was acceptable as
		originally radiographed. Its fingerprint was matched and the weld was

determined to be acceptable to API 1104, 20th edition. On November 15th the next weld down from weld number W-34 was re-radiographed and this weld matched the fingerprint for the original weld number identified as TI-9 and the weld was determined to be acceptable to API 1104, 20th edition.

<u>Weld Number</u>: TI-10-RI <u>Comments</u>: Weld matched fingerprint and weld was determined to be acceptable to API 1104, 20th edition.

Upon a detailed review of the pipeline alignment sheets, PG&E was able to determine that the original weld number TI-9 was actually one weld joint east of the location for weld number W-34. On November 15, 2013 the field site was further excavated to locate the actual location for weld number TI-9 and the weld was re-radiographed, the fingerprint matched that of the original film images for TI-9, was evaluated and determined to be acceptable to API 1104, 20th edition.

Copies of WIX's Radiographic Testing Inspection reports indicating the results of their evaluation of welds examined are attached.

This summary completes the evaluation and documentation of the re-inspections performed on the five (5) identified girth welds on the WV-132-13 project in Milpitas, CA.

Respectfully submitted,

Redacted

President ASNT/ACCP Professional Level III – 2820



Western Industrial X-Ray, Inc.

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Date	12/13/2013	Page	1.	_Of	ĝ
Radiographi	c Report or Conti	ol #	RK	5-D	
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Item Descri	ption	20" GIRTH	WELD	Ş	
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Nondestructive Inspection Report

Piece or joint #s	Weld	Film	A	R	Defect	Comments	Work Summary
There or joint its	Number	No.	¢.	1	Code	Commissio	Amount Description
20°X.375/500	TI-9-RI	-3)	1	-	IUC.	NUC@62.5*<2*IN 12*	4 Travel Hours 3 # Persons 0830 In Time 1530 Out Time
20°X.375/.500	W-33-Ri	3	1			PROCESSING MARKS	7 Work Hours 0 Standby Hours
	1997-03715	<u>.</u>	×			@24",29"	11 Total Hours NO Per Diem. # Persons
20X.375/.800	W-32-RI	S.	1			PROCESSING MARKS	<u>150</u> Mileage One Way Round Trip <u>✓</u> <u>5</u> Weld <u>20°</u> in dia Weld in dia.
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20X.375/.800	W-31-RI	3	1				5 FilmX _24* Type FilmXType
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					ESI P	ESI@14-14.5* P@57*<3/32*	Acceptance Standard 20TH RT Procedure No. RT-Z Shooting Sketch (RSSS) D View, DWF SWV Source Jr192 Curies 87
nie powie na się w s Na powie na się w							Physical Source Size: 106X 126 Effective Focal Spot: 165 Pb Screens Front 005 Center N/A Back 005
							Dia. 20° Material Type: X60 Thickness: 375 Reinf: 125 SFD: 20.42 Source To Obj: 20.1 IQI Essential Wire: 013 Exp. Time: 1 min 15 soc. Dev. Time: 6 69 deg. Film Manufacturer: Agfa Speed: D-7 No. of Exp. 3 Film 3 Geometric Unsharpness (Ug): 004 Avg. Density:
••••••••••••••••••••••••••••••••••••							Dia. 20" Material Type: X60 Thickness: 375 Reinf: 125 SFD: 20.47 Source To Obj: 20.1 fOI Essential Wire: 0.13 Exp. Time: 1 min. 20. sec. Dev. Time: 6 69 deg. Film Manufacturer: Agfa Speed: D.7 No. of Exp. 3 Film 3 Geometric Unsharpness (Ug): 004 Avg. Density:
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Defect Code

P. Porosity SL. Slag Lines SI. Slag Inclusions UC – Undercut Th. Turgsten Inclusion BT - Burn Through C - Crack CV - Root Concevity <u>CX - Root Convexity</u> ICP - Inadequate Cross Penetration IF - Incomplete Fusion IP Incomplete Penetration mpete Penetration Due to High Low demuate Penetration Due to High Low Redacted 11 Level Level The person agoing this document represents that they have this authority to ago on the behalf of the customer. This report does not guaranty or waranzy the customer of the manetak tened. Western industrial X-Ray, inc. is not NDR for any interpretation of results or losses attributable to any sesting performed. There is no waranty for these services. Any labelity is lended to the amount part for the

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Date 11/13/2013

Report Form WIX-101



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Nondestructive Inspection Report

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Date	11/15/2013	Page _	Į.	Of	1
Radiograp	hic Report or Cont	rol #	Rh	3-0	alaawaddoramhi
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	Weld	Film	A.	R	Defect	Comments	Work Summary	
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			-				RT Procedure No. <u>RT-7</u> Shooting Sketch (RSSS) <u>D</u>	
		<u> </u>	1	ļ	1		View <u>DWF_SWV</u> Source Ir192_Curies_109_	
			-	-			Physical Source Size: 106X-114 Effective Focal Spot: 156	
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