



Arc Welder Qualification Test for Piping Systems Operating at Hoop Stresses of 20% or More of the Specified Minimum Yield Strength

Passed Date Last Tested Date

Failed Further Training Required

Welder S.S. No. (last 4 digits)

Pipe Dia. Pipe Spec. Grade Wall Thickness

Exx10 Micro Wire Butt Test Administrator

Exx18 Other Branch Weld Position

Table with columns: Electrode Material, Electrical, Welding. Rows include Bead, Manufacturing and AWS Class, Diameter, Polarity, Amps, Volts, Direction.

Table with columns: Specimen, Width, Thickness, Area - Sq. In., Load - Pounds, Stress - psi, Remarks. Rows 1-4.

Table with columns: Specimen, Location, No. Cracks, Max. Dimension, Location, Remarks. Rows 1-2.

Table with columns: Specimen, Location, No. Cracks, Max. Dimension, Location, Remarks. Rows 1-2.

Table with columns: Specimen, Gas Pockets, Slag Inclusion, Remarks. Sub-columns: No., Location, No., Max. Size, Between, No., Length, Between, Fusion. Rows 1-4.

