



Rectifier Test and Site Evaluation

GD&TS
09-2003
FO-11.1-A

Inspector					Date		
Rectifier #					Div.		
Rectifier Mfg.					Office		
Serial #					City		
Rectifier Test	Readings	ac Volts as Found/Left		dc Volts as Found/Left		Amps as Found/Left	
Ground Test		Fusible ac Disconnect Switch?			Fuse Size		
Readings		Breaker ac Disconnect Switch?			Breaker Size		
Items of Inspection				Finding Y/N P (poor), OK, or NA	Fixed? Initial	Action Taken	
Pole	Check riser, switch box, and rectifier for ac						
	Verify weatherhead is installed or ac service conduit riser is sealed						
	Riser nail clips/straps don't exceed 3' spacing						
All	PVC Sch. 80 service riser free of separations, defects, and securely strapped						
	Test for presence of voltage on ac disconnect switch and rectifier enclosures						
	Verify ac disconnect switch enclosure is locked						
	Verify ac disconnect switch handle is locked "on"						
	Verify ac disconnect switch handle is capable of being locked in "on" position						
	Inspect ac disconnect switch for internal corrosion Poor/OK						
	Verify ground wire is connected to ac disconnect neutral bus						
	Verify bonding screw or jumper is installed in ac disconnect neutral bus						
	Verify bonding screw or jumper and ac disconnect switch box are common						
	Validate that the hot leg is fused and that the neutral wire is connected to the neutral bus						
All	Verify fuse or circuit breaker in ac disconnect is 10% greater than the maximum amp rating of rectifier or next standard size fuse or breaker (2, 2.5, 3, 5, 7.5, or 15 amp)						
	Rectifier enclosure locked?						
	Inspect rectifier for internal corrosion Poor/OK						
	Verify rectifier input voltage is 120 volts ac						
	Test rectifier dc output voltage						
	Test rectifier shunt						
	Exercise and lubricate variac as appropriate						
	Inspect paint condition of rectifier and ac disconnect switch enclosures						
	Verify all ground rods are below grade						
	Test grounding system and verify ground resistance is at or below 25 ohms or has two ground rods						
All	If ground resistance is above 25 ohms, verify integrity of all grounding connections						
	Install additional rod if resistance is still greater than 25 ohms						
	Inspect rectifier and ac disconnect switch for any openings or exposed wires						
	Verify gas distribution sticker is installed						
Underground	Verify waterproof ac disconnect switch is installed at subsurface rectifier sites						
	Verify that the rectifier case is grounded						
	Verify waterproof fuse holder is properly installed						
	Test for presence of voltage on rectifier case						
	Inspect rectifier case for signs of corrosion or leakage						
Inspect gasket for deterioration or debris when replacing rectifier cover							