



QUALIFICATION EVALUATION

Initial
 Subsequent

EMPLOYEE FULL NAME (PRINT)		Last four of SS#

Job Title _____ Area _____ Work Location _____

Subtask Name Weld Repairs Subtask #: 02-02.00

SUBTASK OBJECTIVE: Using one or more of the below "Evaluation Methods", demonstrated the knowledge, skill and ability to perform this task following these qualification criteria.

	Qualified
1. Safety Requirements:	<input type="checkbox"/>
• Ability to identify and resolve abnormal operating condition(s)	
2. Access, understand and apply the following Company Standard(s):	<input type="checkbox"/>
• Gas Standards - A-60, A-61, A-63, A-64, A-65, GS&S D-30, D-30.1, D-30.2, D-30.4	
3. Inspect and Prepare Pipeline:	<input type="checkbox"/>
• Identify pipeline material	
• Identify pipeline pressure	
• Clean pipeline	
4. Identify Weld Repair Method:	<input type="checkbox"/>
• Welding sleeve	
• Welding patches and half sole	
• Repair cans	
• Fill weld repair	
• Replace section of pipeline	
5. Welding Repairs:	<input type="checkbox"/>
• Select and install sleeve	
• Select and install patches and half sole	
• Select and install weld can	
• Fill weld method	
• Install and weld replace section of pipeline	
• Grounding Requirements	
6. Purging and Testing Requirements:	<input type="checkbox"/>
• Purge air from pipeline	
• Soap Test	

EVALUATION METHODS (Check all that apply)

Observation On-The-Job Performance Observation by Simulation Oral Test
 Observation by On-The-Job Training Written Base Test OTHER - Field Performance Audit

Comments / Actions:

_____ EVALUATOR'S NAME AND CORP ID _____ EVALUATOR'S SIGNATURE _____ DATE

6/23/05 version

OM&C/FSD - Mail completed **original** Qualification Evaluation form(s) to _____ Room B101 @ 3301 Crow Canyon Rd, San Ramon, CA.

CGT - Mail completed **original** Qualification Evaluation form(s) to _____ @ 375 N. Wiget Lane, Walnut Creek, CA.

OM&C/FSD/CGT - Send copy to LGOQPC (Local Gas Operator Qualification Plan Coordinator)



Initial/Subsequent Evaluator Instructions

Subtask Name: Weld Repairs Subtask#: 02-02.00

Evaluator must provide the following reference material(s):

- Abnormal Operating Condition (AOC) Job Aid
- Gas Standard

Note:

Using reference material(s) listed above, individuals must answer all questions correctly. If individual cannot provide the correct answer(s) or demonstrate performance after two additional attempts, the Evaluator should refer to the Operator Qualification Basic Plan Manual, Section 1.3.3.3 for further instructions.

Knowledge

Criteria #	Requirement
1.	Review Annual Operator Qualification Job Aid and Abnormal Operating Conditions (AOC) with individual(s).
2.	Provide individual with Weld Repairs Test.

Performance

3. – 6.	<p>Individual must perform checks as required on the Qualification Evaluation for each of these following method(s):</p> <ul style="list-style-type: none"> • Inspect and Prepare Pipeline • Identify Weld Repair Method • Welding Repairs • Purging and Testing Requirements <p style="text-align: center;">Note:</p> <p>Skill must be demonstrated through simulation or actual field performance. Individual must verbalize each action step (bulleted items in Steps 3-6).</p>
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