



# Gas Pipeline Facilities Strength Test Pressure Report

(For Pipeline Facilities Designed to Operate over 100 PSIG)

**PART I - DESIGN DATA** (TO BE PREPARED BY PROJECT ENGINEER)

Feeder Main, Line Number, or Station	Region/Area	Division	Job Number	Date Job Authorized
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Description of Job -- Include Reference Drawing Numbers

Location Class	Design Factor (F)	MAOP of Existing Facilities <b>PSIG</b>	MAOP to be Established for this Section by this Test <b>PSIG</b>	Design Pressure -- This Section (Use Future Design Pressure Whenever Possible) <b>PSIG</b>
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STATIC HEAD DUE TO ELEVATION DIFFERENCE (WHERE APPLICABLE)	Max. Elevation _____ Ft. Min. Elevation _____ Ft. Elev. Diff. _____ Ft.	Static Head Calculation for Water 0.433 X Elev. Diff. = _____ <b>PSIG</b> Other (Specify) _____ X Elev. Diff. = _____ <b>PSIG</b>
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Pipe Specification		Footage to Be Tested	Pipe Spec. and Footage Verified In Field	% of SMYS			Pressure to Give 90% SMYS
Size O.D.	API or ASTM Grade W.T. Long Seam (ERW, DSAW, Seamless, Etc.)			At Design Pressure	At Min. Test Press.	At Max. Test Press.	

Minimum Test Pressure @ Max. Elevation	<b>PSIG</b>	Test Fluid To Be Used	<b>MINIMUM TEST DURATION</b> - UNDER 30% SMYS (1 HR. MINIMUM) - 30% SMYS & OVER (8 HRS. MINIMUM) - PREINSTALLATION TEST (SEE APPENDIX "A", GAS STD. A-34)	<b>HOURS</b>
Maximum Test Pressure @ Min. Elevation	<b>PSIG</b>			

Prepared By: _____	Date: _____	For Information or Changes, Call: _____	Approved By: _____	Date: _____
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**PART II - TEST DATA** (TO BE PREPARED BY PERSON SUPERVISING TEST AT TIME OF TEST) Note: Minimum test pressure and duration are not to be changed without written approval.

Time and Date Test Pressure Reached	Elevation at Test Point	<b>FT</b>	Min. Required Test Press. at Test Point (1)	<b>PSIG</b>	Max. Allowable Test Press at Test Point (4)	<b>PSIG</b>
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Time and Date Test Ended	Max. Elevation in Test Section	<b>FT</b>	Min. Indicated Test Pressure (2)	<b>PSIG</b>	Max. Indicated Test Pressure (5)	<b>PSIG</b>
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Actual Duration of Test	Min. Elevation in Test Section	<b>FT</b>	Min. Test Pressure at Max. Elevation (3)	<b>PSIG</b>	Max. Test Pressure at Min. Elevation (6)	<b>PSIG</b>
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Test Fluid Used	Pipe Specification and Footage Verified (See Part I)
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Make, Range, and Serial No. of Pressure Recording Gauge	Date Last Calibrated	Make, Range, and Serial No. of Dead Weight Tester (See Note 7)	Date Last Calibrated
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Test Supervised By: _____	Date: _____	Approved By: _____	Date: _____
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**PUT SCHEMATIC PIPING SKETCH ON BACK OF THIS SHEET**

SHOW LOCATION OF FACILITY TESTED, MINIMUM AND MAXIMUM ELEVATION IN FEET, MILE POINTS, VALVE NUMBERS AND INCORPORATED AREAS. USE AN ADDITIONAL SHEET IF NECESSARY (SHOW REFERENCE NUMBERS ON FACE OF ALL DRAWINGS AND ATTACHMENTS). FOR STATION PIPING, FABRICATED UNITS AND SHORT SECTIONS OF PIPE, ALSO SHOW A DETAILED SKETCH OF EACH ASSEMBLY TESTED.

<p><b>NOTES:</b></p> <p>(1) Add the static head due to elevation difference (between test point and maximum elevation) to "minimum test pressure at maximum elevation" from PART I.</p> <p>(2) Use lowest pressure on test gauge at any time during test.</p> <p>(3) Subtract static head due to elevation difference (between test point and maximum elevation) from minimum indicated test pressure.</p> <p>(4) Subtract static head due to elevation difference (between test point and minimum elevation) from "maximum test pressure at minimum elevation" from PART I.</p> <p>(5) Highest pressure on test gauge at any time during test.</p> <p>(6) Add static head due to elevation difference (between test point and minimum elevation) to maximum indicated test pressure.</p> <p>(7) A dead weight tester is only required when testing to a pressure which produces a stress level of 90% of SMYS or greater. However, if a dead weight tester is used on any test, enter the information in the space provided above.</p>	<p><b>DISTRIBUTION</b></p> <p>JOB FILE (AT SPONSORING ORGANIZATION)</p> <p>GAS SUPPLY AREA MANAGER</p> <p>PROJECT MANAGER/PROJECT ENGINEER</p> <p>TECHNICAL &amp; CONSTRUCTION SERVICES - ASSIGNED JOBS ONLY</p> <p>CAPITAL ACCOUNTING (FOREMAN'S COPY OF JOB)</p> <p>PIPELINE HISTORY FILE</p> <p>REPORT FAILURES UNDER TEST TO GAS DISTRIBUTION</p>
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