

Form H: Direct Examination Data Sheet - Page 1 of 10

<u>DA/ILI</u>	<u>DA</u>	<u>ILI</u>
Route Number: 191-1	N-Segment: 191-2013	ILI Log Distance: N/A
Examination Date: 5/9/2013	IMA Number: N/A	RMP-11 Ref. Section: N/A
Mile Point: 14.18-14.71		Reference Girth Weld: N/A
Examination Performed By: Nicholas Mortenson	Region Number: 1	Distance From Girth Weld: N/A
PG&E Project Manager: Robert Liddicoat	Subregion # (ICDA): N/A	
Approved By: Brenda McKay	Stationing: 25+00	
Order Number: 41821294		

<u>Excavation Priority:</u>				<u>Excavation Reason</u>		
<input type="checkbox"/> Immediate	<input type="checkbox"/> Scheduled	<input type="checkbox"/> 1 Year	<input type="checkbox"/> Other	<input checked="" type="checkbox"/> ECDA	<input type="checkbox"/> ILI	<input type="checkbox"/> Recoat
<input type="checkbox"/> Monitor	<input checked="" type="checkbox"/> Effectiveness	<input type="checkbox"/> ICDA		<input type="checkbox"/> ICDA	<input type="checkbox"/> Other	

If practical, take P/S or CIS reads before excavation: No test point available.

Excavation Details: Centerline on GPS Coordinates (Based on GIS): _____

Planned Inspection Length (Ft.): 12

Actual Inspection Length (Ft.): 12

Centerline on GPS Coordinates (Uncorrected Field Measurement): _____ GPS File Name: PG&E NSEG 191-2013 STA 25+00 MP 14.18- 14.71

Centerline on GPS Coordinates (Corrected Field Measurement): _____ Nominal Wall Thickness: 0.3125"

Nominal Pipe Diameter: 20"

1.0 Data Before Coating Removal

1.1 Native Soil Type: Clay Rock Sand Loam Wet Other Small Gravel

1.1a Backfill Material Found Sand Slurry Native

Depth of Cover (Ft.): 6'1"

Comments: The native soil consisted of loam and small gravel.

1.2 Coating Type: HAA Somatic Plastic Tape Wax Tape FBE Powercrete

Bare/None Paint Other: _____

Coating Thickness (Inches): 0.170 Number of Layers: 1

1.3 Holiday Testing Performed?: Yes No Voltage Used: N/A Map Location of Holidays Below:

Device Used: Coil Wet Sponge Comments: Coating was visually inspected for defects.

1.4 Pipe-to-Soil Potentials in Ditch (-mV): US: 986 DS: 996

Comments: Pipe-to-Soil potentials were taken with a CSE.

1.5 Soil Resistivity in Ditch (Ω -cm):

Method: 4-Pin N/A due to asphalt and FLX. Soil Box 5.6 x 10,000 x 1 = 56,000

1.6 Soil Sample Location: Comments: U/S edge, at 3:00.

1.7 Ground Water Present?: Yes No Sample(s) Collected?: Yes No Sample pH: N/A

Comments: No ground water present.

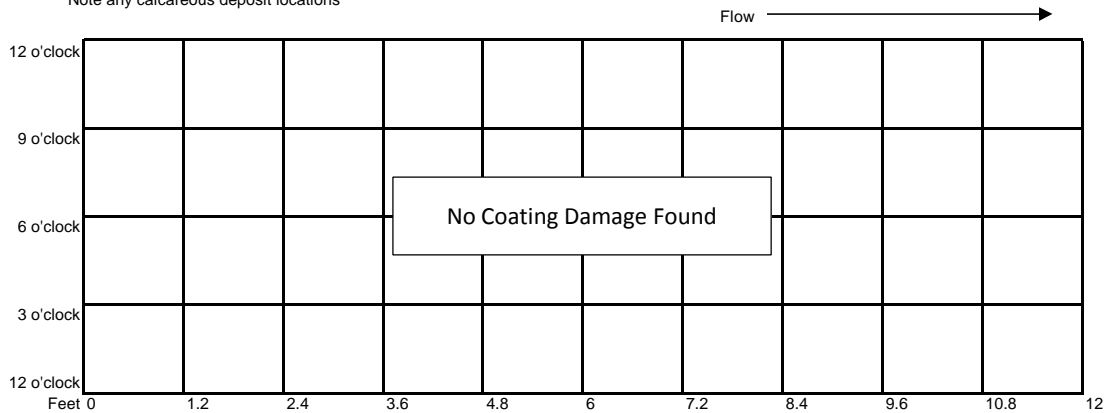
1.8 Coating Condition: Good - Adhered to Pipe Fair - Coating Partially Disbonded or Degraded

Poor - Coating Significantly Disbonded or Missing

Comments: Coating was found to be in good condition, with no holidays or disbondment present.

1.9 Map of Coating Degradation*: Zero Reference Point: U/S Edge of Inspection Area

*Note any calcareous deposit locations



Form H: Direct Examination Data Sheet - Page 2 of 10

<u>DA/ILI</u>	<u>DA</u>	<u>ILI</u>
Route Number: 191-1	N-Segment: 191-2013	ILI Log Distance: N/A
Examination Date: 5/9/2013	IMA Number: N/A	RMP-11 Ref. Section: N/A
Mile Point: 14.18-14.71		Reference Girth Weld: N/A
Examination Performed By: Nicholas Mortenson	Region Number: 1	Distance From Girth Weld: N/A
PG&E Project Manager: Robert Liddicoat	Subregion # (ICDA): N/A	
Approved By: Brenda McKay	Stationing: 25+00	
Order Number: 41821294		

1.10 Photos Taken?: Yes No
 *See Photo Log for additional information.

1.11 Coating Sample Taken?: Yes No Location of Sample: U/S edge, at 12:00.

1.12 Liquid Underneath Coating?: Yes No If Yes, pH of Liquid: N/A

1.13 Corrosion Product Present?: Yes No If Yes, Was Sample Taken?: Yes No
 Comments: No corrosion product present.

1.14 Soil pH (Sb Electrode): Upstream: 6 Downstream: 6

2.0 Data After Coating Removal

2.1 Pipe Temperature (°F): 77 Measured Pipe Diameter (In.): 20.21

2.2 Weld Seam Type: DSAW SSAW ERW SMLS
 Spiral Lap Flash AO Smith If can't determine, visually perform macroetch to locate & identify type (see Table 5.7.3, Element 2.2)

2.3 Girth Weld Coordinates:
 Northing: N/A
 Easting: N/A
 Elevation: N/A Weld Clock Position: 2:45

2.4 Damage Found:
 Corrosion Damage? Yes No Mechanical Damage? Yes No
 Other Damage: One area of mechanical damage was present with a maximum wall loss of 2.4%.

2.5 UT Wall Thickness Measurements: TDC: 0.298" 1 O'clock: 0.295" 2 O'clock: 0.297" 3 O'clock: 0.302"
 4 O'clock: 0.296" 5 O'clock: 0.297" 6 O'clock: 0.294" 7 O'clock: 0.297"
 8 O'clock: 0.301" 9 O'clock: 0.301" 10 O'clock: 0.301" 11 O'clock: 0.301"

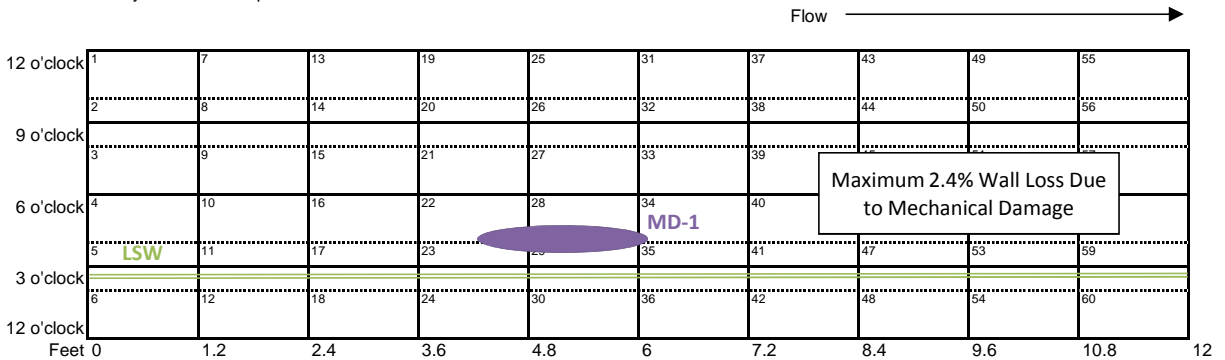
2.5a Nominal Wall Thickness: 0.3125"

UT Wall Thickness Grid @ 6:00 is required. Be sure to attach grid to Form H electronically. See page 6 of 10.

2.6 Wet Fluorescent Mag. Part. Is Required. Comments: Magnetic Particle Exam performed by N. Mortenson (Mears) on 5/9/2013.
 Were there any linear indications? Yes No If Yes, attach NDE report electronically as part of the Form H. Report to include black light and white light photos of indications.

2.7 Take Photos to Document Corrosion and Other Anomalies*
 *See Photo Log for additional information.

2.8 Overview Map of Corroded Area*:
 *See Pit Depth Measurement Grid for additional Information **Zero Reference Point:** U/S Edge of Inspection Area
 *Note any calcareous deposits.



Form H: Direct Examination Data Sheet - Page 3 of 10

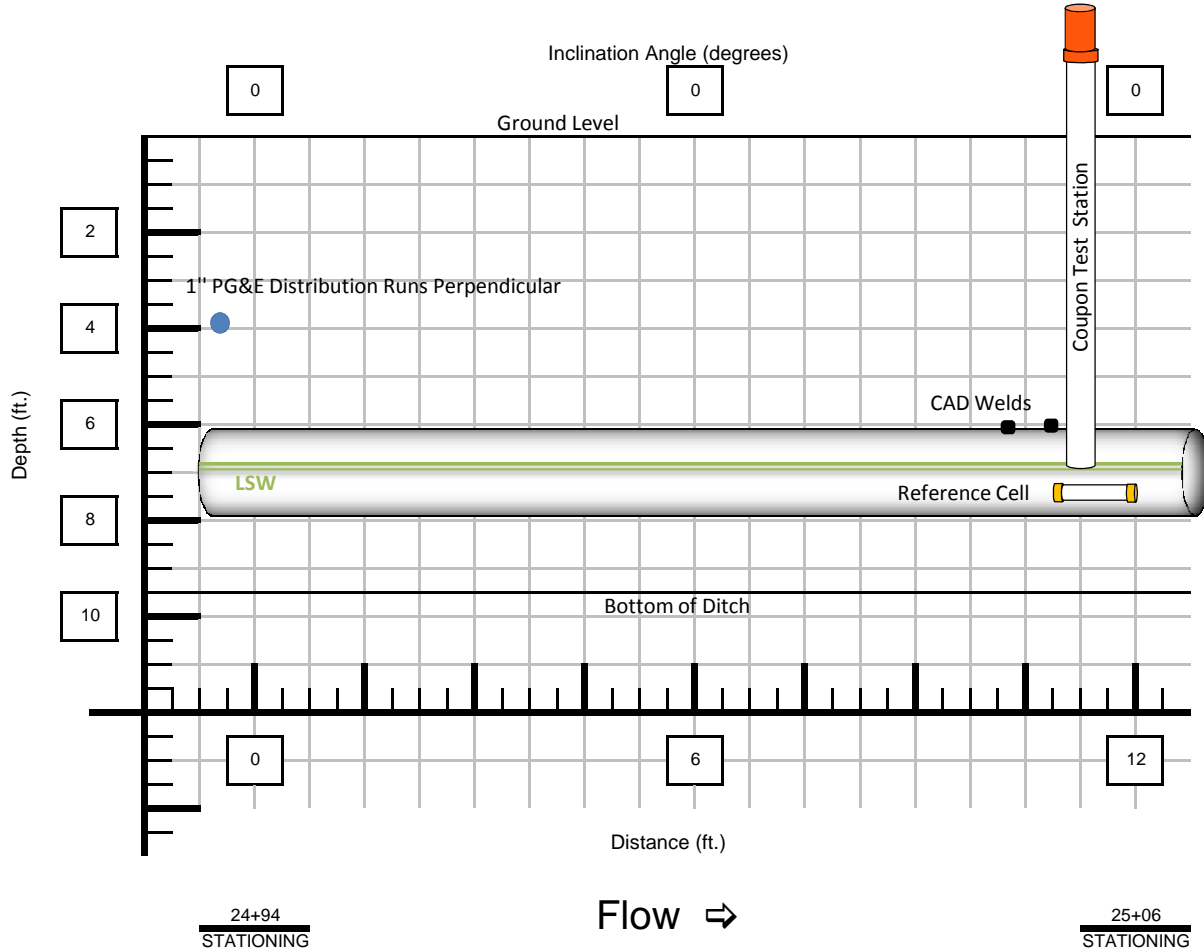
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DA
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 IMA Number: N/A
 Region Number: 1
 Subregion # (ICDA): N/A
 Stationing: 25+00

ILI
 ILI Log Distance: N/A
 RMP-11 Ref. Section: N/A
 Reference Girth Weld: N/A
 Distance From Girth Weld: N/A

Excavation Drawing:

At minimum draw pipe elevation profile and indicate stationing of 1) low point and 2) critical inclination angle. Place an arrow on the drawing indicating direction of gas flow in the region(s). Other labels may also be added (e.g. "to Station").



NOTES: (Record stationing and names of nearby landmarks such as creeks and roads. Provide any additional information that may help in spatially positioning pipe):

This site is located [REDACTED]

EXTERNAL PIT DEPTH MEASUREMENT GRID SHEETS

DA/ILI
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 Region Number: 1
 Subregion # (ICDA): N/A
 Stationing: 25+00

ILI
 ILI Log Distance: N/A
 RMP-11 Ref. Section: N/A
 Reference Girth Weld: N/A
 Distance From Girth Weld: N/A

Grid Size = _____ Inch x _____ Inch (specify grid size)
 Clock Position (specify below)

Anomaly #: N/A Grid #: N/A

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
A																						
B																						
C																						
D																						
E																						
F																						
G																						
H																						
I																						
J																						
K																						
L																						
M																						
N																						
O																						
P																						
Q																						
R																						
S																						
T																						
U																						
V																						
W																						
X																						

Maximum 2.4% Wall Loss Due to Mechanical Damage

EXTERNAL PIT DEPTH MEASUREMENT GRID SHEETS

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ILI
 ILI Log Distance: N/A
 RMP-11 Ref. Section: N/A
 Reference Girth Weld: N/A
 Distance From Girth Weld: N/A

Grid Size = _____ Inch x _____ Inch (specify grid size)
 Clock Position (specify below)

Anomaly #: N/A Grid #: N/A

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
A																						
B																						
C																						
D																						
E																						
F																						
G																						
H																						
I																						
J																						
K																						
L																						
M																						
N																						
O																						
P																						
Q																						
R																						
S																						
T																						
U																						
V																						
W																						
X																						

Maximum 2.4% Wall Loss Due to Mechanical Damage

INTERNAL CORROSION PIT DEPTH GRID

DA/ILI
 Route Number: 191-1
 Examination Date: 5/9/2013
 Mile Point: 14.18-14.71
 Examination Performed By: Nicholas Mortenson
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 Approved By: Brenda McKay
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DA
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 IMA Number: N/A
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 Subregion # (ICDA): N/A
 Stationing: 25+00

ILI
 ILI Log Distance: N/A
 RMP-11 Ref. Section: N/A
 Reference Girth Weld: N/A
 Distance From Girth Weld: N/A

Grid Size = 1 Inch x 1 Inch
 Clock Position (specify below)

UT Data in Inches

8'0" from U/S Edge

6:00

	1	2	3	4	5	6	7	8	9	10	11	12
A	0.303	0.303	0.302	0.302	0.302	0.304	0.303	0.301	0.300	0.300	0.302	0.301
B	0.302	0.301	0.302	0.302	0.302	0.301	0.302	0.302	0.302	0.301	0.302	0.302
C	0.302	0.301	0.302	0.302	0.303	0.301	0.301	0.301	0.303	0.301	0.302	0.304
D	0.303	0.303	0.302	0.302	0.302	0.302	0.302	0.304	0.301	0.302	0.302	0.302
E	0.304	0.303	0.303	0.304	0.301	0.303	0.301	0.304	0.303	0.302	0.302	0.302
F	0.302	0.304	0.303	0.302	0.301	0.303	0.302	0.303	0.303	0.301	0.303	0.301
G	0.302	0.303	0.302	0.301	0.302	0.303	0.301	0.303	0.301	0.301	0.301	0.304
H	0.301	0.301	0.302	0.301	0.301	0.301	0.301	0.303	0.302	0.302	0.301	0.304
I	0.300	0.302	0.301	0.301	0.301	0.301	0.304	0.304	0.301	0.302	0.303	0.303
J	0.304	0.304	0.303	0.301	0.300	0.301	0.301	0.301	0.302	0.301	0.301	0.302
K	0.304	0.306	0.305	0.306	0.304	0.305	0.306	0.307	0.303	0.302	0.302	0.301
L	0.301	0.302	0.303	0.302	0.303	0.304	0.304	0.305	0.303	0.304	0.304	0.301



INTERNAL CORROSION GRID

CORROSION LOG

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 Reference Girth Weld: N/A
 Distance From Girth Weld: N/A

IC or EC	FEET FROM REFERENCE	O'CLOCK	MAX PIT DEPTH (MILS)	MAX LENGTH (IN.)	MAX CIRC EXTENT (IN.)
MD-1	4'8"	4:00	7	24	0.5

Maximum 2.4% Wall Loss Due to Mechanical Damage

PHOTO LOG

DA/ILI
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PHOTO NO.	LOCATION	DESCRIPTION	COMMENTS
1	Facing North	Site Prior to Excavation	
2	Facing East	Site Prior to Excavation	
3	Facing South	Site Prior to Excavation	
4	Facing West	Site Prior to Excavation	
5	12:00, Facing D/S	Existing Coating	HAA
6	3:00, Facing D/S	Existing Coating	
7	6:00, Facing D/S	Existing Coating	
8	9:00, Facing D/S	Existing Coating	
9	12:00, Facing U/S	Existing Coating	
10	3:00, Facing U/S	Existing Coating	
11	6:00, Facing U/S	Existing Coating	
12	9:00, Facing U/S	Existing Coating	
13	12:00, Facing D/S	Coating Removed	
14	3:00, Facing D/S	Coating Removed	
15	6:00, Facing D/S	Coating Removed	
16	9:00, Facing D/S	Coating Removed	
17	12:00, Facing U/S	Coating Removed	
18	3:00, Facing U/S	Coating Removed	
19	6:00, Facing U/S	Coating Removed	
20	9:00, Facing U/S	Coating Removed	
21	8:30, 0'3.25" from U/S Edge	MT Test - Linear Indication, LI-1	Pipe information
22	8:30, 0'3.25" from U/S Edge	MT Test - Linear Indication, LI-1	White Light
23	8:35, 0'8" from U/S Edge	MT Test - Linear Indication, LI-2	Pipe information
24	8:35, 0'8" from U/S Edge	MT Test - Linear Indication, LI-2	White Light
25	8:25, 1'5" from U/S Edge	MT Test - Linear Indication, LI-3	Pipe information/ White Light
26	8:30, 1'7" from U/S Edge	MT Test - Linear Indication, LI-4	Pipe information/ White Light
27	8:20, 1'8.5" from U/S Edge	MT Test - Linear Indication, LI-5	White Light
28	8:20 - 8:40, 1'8.5" to 2'8" from U/S Edge	MT Test - Linear Indications LI-5, LI-6 and LI-8	Pipe information/ White Light
29	8:40 - 8:45, 2'8" from U/S Edge	MT Test - Linear Indications LI-7 and LI-8	Pipe information/ White Light
30	7:30, 2'1" from U/S Edge	MT Test - Linear Indication, LI-11	Pipe information/ White Light
31	7:30 - 7:35, 2'11" to 3'8" from U/S Edge	MT Test - Linear Indications LI-11, LI-12 and LI-13	Pipe information/ White Light
32	8:20 - 8:45, 3'2" to 4'11" from U/S Edge	MT Test - Linear Indication, LI-9, LI-10, LI-14, LI-15	Pipe information/ White Light
33	8:20, 4'11" from U/S Edge	MT Test - Linear Indication, LI-15	Pipe information/ White Light
34	8:20, 6'8" from U/S Edge	MT Test - Linear Indication, LI-16	Pipe information/ White Light
35	10:00, 5'9" from U/S Edge	MT Test - Linear Indication, LI-17	Pipe information/ White Light
36	8:20, 6'8" from U/S Edge	MT Test - Linear Indication, LI-16	Pipe information/ White Light
37	8:30, 11'0" to 11'3" from U/S Edge	MT Test - Linear Indications LI-18 and LI-19	Pipe information/ White Light
38	2:45, 8'5" from U/S Edge	Weld Indication-1	Pipe Information
39	4:00, 4'8" from U/S Edge	MD-1	Pipe information/ White Light
40	8:30, 0'3.25" from U/S Edge	MT Test - Linear Indication, LI-1	Black light

PHOTO LOG

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 RMP-11 Ref. Section: N/A
 Reference Girth Weld: N/A
 Distance From Girth Weld: N/A

PHOTO NO.	LOCATION	DESCRIPTION	COMMENTS
41	8:35, 0'8" from U/S Edge	MT Test - Linear Indication, LI-2	Black Light
42	8:25, 1'5" from U/S Edge	MT Test - Linear Indication, LI-3	Black Light
43	8:30, 1'7" from U/S Edge	MT Test - Linear Indication, LI-4	Black Light
44	8:20, 1'8.5" from U/S Edge	MT Test - Linear Indication, LI-5	Black Light
45	8:20, 2'4" from U/S Edge	MT Test - Linear Indication, LI-6	Black Light
46	8:45, 3'2" from U/S Edge	MT Test - Linear Indication, LI-9	Black Light
47	8:40 - 8:45, 2'8" from U/S Edge	MT Test - Linear Indications LI-7 and LI-8	Black Light
48	8:30, 3'8" from U/S Edge	MT Test - Linear Indication, LI-10	Black Light
49	7:32.0, 2'1" from U/S Edge	MT Test - Linear Indication, LI-11	Black Light
50	7:30, 3'8" from U/S Edge	MT Test - Linear Indication, LI-13	Black Light
51	7:35, 3'4" from U/S Edge	MT Test - Linear Indication, LI-12	Black Light
52	8:20, 4'1" from U/S Edge	MT Test - Linear Indication, LI-14	Black Light
53	8:20, 4'11" from U/S Edge	MT Test - Linear Indication, LI-15	Black Light
54	8:20, 6'8" from U/S Edge	MT Test - Linear Indication, LI-16	Black Light
55	10:00, 5'9" from U/S Edge	MT Test - Linear Indication, LI-17	Black Light
56	8:30, 11'0" to 11'3" from U/S Edge	MT Test - Linear Indications LI-18 and LI-19	Black Light
57	8:30 - 8:35, 0'3.25" to 0'8" from U/S Edge	MT Test - Linear Indications LI-1 and LI-2	Indication Removed
58	8:25 - 8:30, 1'5" to 1'7" from U/S Edge	MT Test - Linear Indications LI-3 and LI-4	Indication Removed
59	8:20, 1'8.5" from U/S Edge	MT Test - Linear Indication, LI-5	Indication Removed
60	8:20, 2'4" from U/S Edge	MT Test - Linear Indication, LI-6	Indication Removed
61	8:45, 2'8" from U/S Edge	MT Test - Linear Indication, LI-7	Indication Removed
62	8:20 - 8:40, 2'4" to 2'8" from U/S Edge	MT Test - Linear Indications LI-6 and LI-8	Indication Removed
63	7:30 - 7:35, 2'11" to 3'8" from U/S Edge	MT Test - Linear Indications LI-11, LI-12 and LI-13	Indication Removed
64	7:30 - 7:35, 2'11" to 3'8" from U/S Edge	MT Test - Linear Indications LI-11, LI-12 and LI-13	Indication Removed
65	8:30 - 8:45, 3'2" to 3'11.5" from U/S Edge	MT Test - Linear Indications LI-9, LI-10 and LI-14	Indication Removed
66	8:20, 4'11" from U/S Edge	MT Test - Linear Indication, LI-15	Indication Removed
67	10:00, 5'9" from U/S Edge	MT Test - Linear Indication, LI-17	Indication Removed
68	10:00, 5'9" from U/S Edge	MT Test - Linear Indication, LI-17	Indication Removed
69	8:20, 6'8" from U/S Edge	MT Test - Linear Indication, LI-16	Indication Removed
70	8:30, 11'0" to 11'3" from U/S Edge	MT Test - Linear Indications LI-18 and LI-19	Indication Removed
71	8:30, 11'0" to 11'3" from U/S Edge	MT Test - Linear Indications LI-18 and LI-19	Indication Removed
72	4:00, 4'8" from U/S Edge	MD-1	Mechanical damage removed
73	Overview	Media Blasted Pipe	Before Recoat
74	12:00, at D/S Edge	Test Wires Installed with CAD Welds	
75	12:00, Facing D/S	Pipe Recoated	Protal 7200
76	3:00, Facing D/S	Pipe Recoated	
77	6:00, Facing D/S	Pipe Recoated	
78	9:00, Facing D/S	Pipe Recoated	
79	12:00, Facing U/S	Pipe Recoated	
80	3:00, Facing U/S	Pipe Recoated	

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3.0 Recoat Data

3.1 Sandblast Media: Kleen Blast 30/60 Anchor Profile Measurement: 3.6 mils

3.2 Pipe Recoated With:
 Powercrete J Wax Tape Bar-Rust 235 Dev Grip 238 Dev Tar 247 Protal 7200 PE Tape

3.3 For Epoxy Coating Systems, Record Environmental Condition:
 Air Temperature: 60.5°F Dew Point: 50.0°F
 Pipe Temperature: 64.5°F Relative Humidity: 68.0%
 Time of Day: 7:45 AM

3.4 Repair Coating Hardness (If ARC Coating): 85

3.5 Measured Coating Thickness: 3:00 - 31 mils 6:00 - 36 mils 9:00 - 40 mils 12:00 - 26 mils
 Holiday Tested?: Yes No
 Device Used: Coil Wet Sponge Voltage Used: 2,500V Repair All Holidays.

3.6 Coupon Test Station Installed?: Yes No ETS Installed?: Yes No
 If Yes, Date Installed: 5/15/2013
 Surface Configuration: Fink G-5 Box Carsonite Other: _____

3.7 Backfill Material: Native Imported Sand Other: _____
 Coating Protections?: Yes No
 If Yes, Check One: Rockguard Tuff-N-Nuff PipeSaver Other: _____

3.8 Pipe-to-Soil Readings Over Bell Hole After Backfill: -999mV
 *If specified, a CIS should be done for approximately 100' on either side of the bell hole. Attach data.
 Comments: Pipe-to-Soil potentials were taken with a CSE.

3.9 Attach site sketch of excavation site.

4.0 Repair Data

4.1 Repair Made: Yes No 4.1 Number of Repairs Made: N/A

4.3 Repair Type: Metallic Sleeve Non Metallic Sleeve Replace Can Filler Metal Other

4.4 Damage Repaired: Corrosion Mechanical Other

Misc. Comments/Information: The site is located on the property of [REDACTED] he soil consists of rock and loam. The site was mostly hand dug due to FLX running through the site. The existing HAA coating was found to be in good condition with no holidays or disbondment present. Coating was then removed and the pipe was inspected for corrosion or any other anomalies prior to media blast. The pipe was sandblasted with Kleen Blast 30/60 media. A wet fluorescent Magnetic Particle Exam was performed finding 19 linear indications, all indications were removed by Fred (ATS). ATS also performed RT. There was an indication found on the long seam weld, results showed that it was just a surface indication with no significance. During the pipe inspection there was one area of mechanical damage found. This area was very shallow and was removed from the pipe surface with less than 0.010" wall removed. The pipe was then media blasted and test leads were attached to pipe at the D/S edge with CAD welds. The pipe was recoated using Protal 7200. After coating had cured, hardness and thickness were measured and coating was holiday tested. Wax Tape was applied to the coating transitions. Tuff-N-Nuff was then applied for additional coating protection. A coupon test station and reference cell were installed at the D/S edge. The site was backfilled with native soil and site was restored on 05/15/2013.



Form H: Direct Examination Data Sheet

MAGNETIC PARTICLE EXAMINATION DATA SHEET (1)

DA/ILI
Route Number: 191-1
Examination Date: 5/9/2013
Mile Point: 14.18-14.71
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PG&E Project Manager: Robert Liddicoat
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DA
N-Segment: 191-2013
IMA Number: N/A
Region Number: 1
Subregion # (ICDA): N/A
Stationing: 25+00

ILI
ILI Log Distance: N/A
RMP-11 Ref. Section: N/A
Reference Girth Weld: N/A
Distance From Girth Weld: N/A

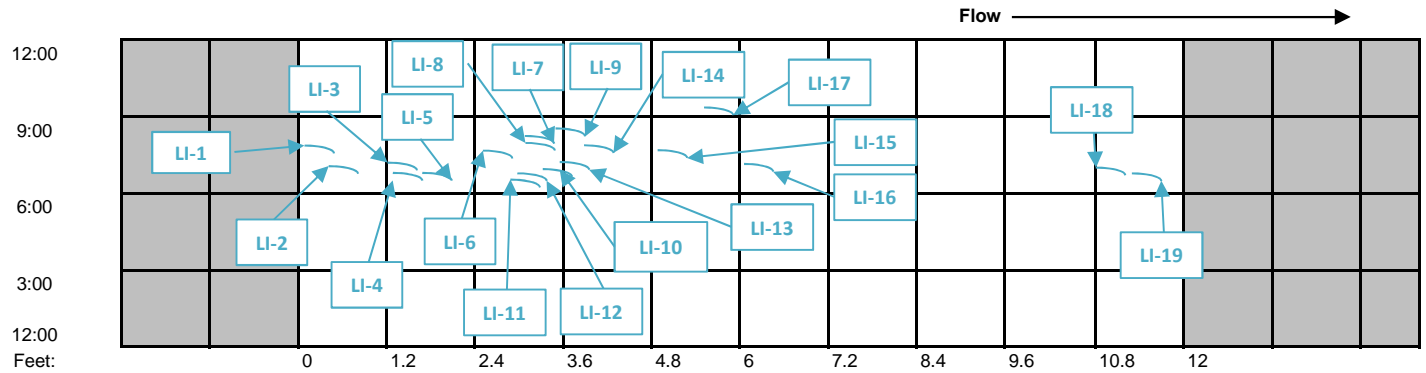
Test Equipment, Serial No., Technique, Test Medium, Quality Control, Surface Condition

Reference GPS: U/S Edge
Northing
Easting

Acceptance Criteria: No indications allowed.
Accepted? Yes No, See Table below.

Map of Magnetic Pa

Zero Reference Point: U/S Edge of Inspection Area



Table

Table with 7 columns: Ind No., Axial Position, Circumferential Position, Indication Length, Wall Thickness before Softpad, Wall Thickness after Final Softpad, Indication Removed (Yes, No). Rows include LI-1 through LI-10.

Notes: Magnetic Particle Exam was performed finding 19 linear indications, all indications were removed by means of buffing. The majority of the indications were in the 8:00 - 9:00 area of the pipe and appear to be mill marks or manufacturing marks.

The examination above was performed to the best of my professional ability in accordance with Mears MPE-01.

Technician's Signature: Nicholas Mortenson
Mears Level: Level II - Limited
Date: 05/09/13
Assistant:
Mears Level:
Date:



Form H: Direct Examination Data Sheet

MAGNETIC PARTICLE EXAMINATION DATA SHEET (2)

DA/ILI
Route Number: 191-1
Examination Date: 5/9/2013
Mile Point: 14.18-14.71
Examination Performed By: Nicholas Mortenson
PG&E Project Manager: Robert Liddicoat
Approved By: Brenda McKay
Order Number: 41821294

DA
N-Segment: 191-2013
IMA Number: N/A
Region Number: 1
Subregion # (ICDA): N/A
Stationing: 25+00

ILI
ILI Log Distance: N/A
RMP-11 Ref. Section: N/A
Reference Girth Weld: N/A
Distance From Girth Weld: N/A

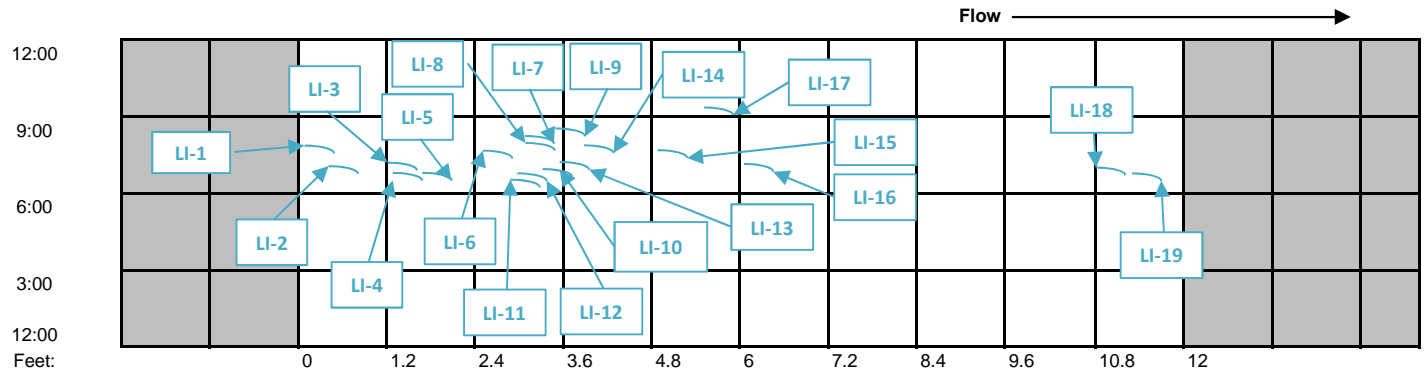
Test Equipment, Serial No., Technique, Test Medium, Quality Control, Surface Condition

Reference GPS: U/S Edge
Northin
Eastin

Acceptance Criteria: No indications allowed.
Accepted? Yes No, See Table below.

Map of Magnetic Particle Indications:

Zero Reference Point: U/S Edge of Inspection Area



Table

Table with 7 columns: Ind No., Axial Position, Circumferential Position, Indication Length, Wall Thickness before Softpad, Wall Thickness after Final Softpad, Indication Removed (Yes, No). Rows include LI-11 through LI-19.

Notes: Magnetic Particle Exam was performed finding 19 linear indications, all indications were removed by means of buffing. The majority of the indications were in the 8:00 - 9:00 area of the pipe and appear to be mill marks or manufacturing marks.

The examination above was performed to the best of my professional ability in accordance with Mears MPE-01.

Technician's Signature: Nicholas Mortenson
Assistant:
Mears Level: Level II - Limited
Date: 05/09/13